

Aviation Week

and Space Technology

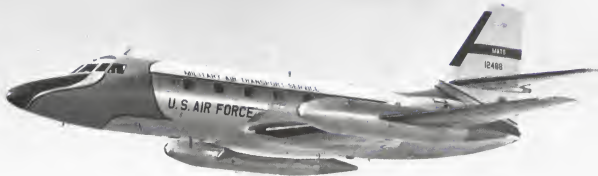
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January 8, 1962

**NASA Models
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Vehicle Landings**

Lockheed C-140 JetStar



Israel Aims for Self-Contained Air Industry



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Honeywell



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First of integrated design, pulse modulated control rocket at Vickers Research and Development Laboratories



Pulse modulated control rocket fired

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vides a solid base for work in the relatively new field of space vehicle reaction controls. The intensive development program has evolved a basic design principle that can be readily applied to provide control rocket thrust levels to meet any foreseeable requirements.

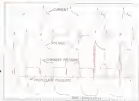
Get more details by writing for Bulletin A-4086, Vickers Incorporated, Division of Sperry Rand Corporation, Detroit 32, Michigan.



Prototype pulse rocket designed for thrust level of 1 lb. In this design concept is applicable to any foreseeable control rocket thrust level

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Recording of pulse rocket firing showing typical system response



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AEROSPACE CALENDAR

- (Continued from page 7)
- Apr. 13-15—Annual Technical Meeting and Equipment Exposition, Institute of Environmental Sciences, Executive Tower Hotel, Chicago, Ill.
- Apr. 14-16—Second Conference on Motors, Engines, and Performance of High Temperature Motors, University of California, Los Angeles, Calif. Sponsor: Western Electric Research Laboratories.
- Apr. 14-16—Second International Flight Test Symposium, College of Aeronautics, Cranfield, England.
- Apr. 16-18—Aerospace Systems Technology Symposium, Institute of the Aerospace Sciences, Salt Lake City, Utah.
- Apr. 24-25—Polytechnic Institute of Brooklyn Symposium on the Mechanical Theory of Aerodynamics, United Engineering Center, New York, N. Y.
- Apr. 25-26—Western Space Age Industries and Engineering Exposition, Gas Palace, San Francisco, Calif.
- Apr. 30-May 2—Meeting on Manned Space Flight, Institute of the Aerospace Sciences, Hotel Glavin, St. Louis, Mo.
- May 2-4—11th Annual National Forum, American Helicopter Society, Sheraton Park Hotel, Washington, D. C.
- May 2-10—International Space Research and Technology Exhibition, Olympia, London, England. Sponsor: British Interplanetary Society.
- May 14—First International Congress on Space Flight in Electronics, Institute of Radio Engineers, Radio Hotel Long Beach, Calif.
- May 15—Materials & Processing for Space Environment Symposium, Society of Aerospace Material and Process Engineers, Hotel Statler, St. Louis, Mo.
- May 21-23—National Conference, Society of Photographic Scientists and Engineers, Sheraton Hotel Kansas, New Columbia, Mo. Also: Kansas Research Laboratories.
- May 23-26—12th Annual Electronics Equipment Conference, Marriott Twin Bridges Hotel, Dallas, Texas, D. C.
- May 24-26—National Aerospace Electronics Conference, Institute of Radio Engineers, Delmonico Hotel, Dayton, Ohio.
- May 24-26—19th Technical Society Department of Defense Symposium on Turbine Power Conversion, Arden Hotel, Colorado Springs, Colo.
- May 24-26—The Annual National Conference Society of Aeronautical Weight Engineers, Benjamin Franklin Hotel, Seattle, Wash.
- May 22-24—Conference on Self-Organizing Systems, Monitors of Science and Industry, Chicago, Ill. Sponsor: Office of Naval Research, Aeronautics Research Foundation.
- May 22-24—National Measurement Theory & Techniques Symposium, Institute of Radio Engineers, Boulder, Colo.
- May 25-26—National Telecommunications Conference, Sheraton Park Hotel, Washington, D. C. Sponsor: Institute of Radio Engineers, Institute of Electrical Engineers, American Radio Society, American Institute of Electrical Engineers, Instrument Society of America.
- May 24-26—South Region Conference on

- Space Communications, Institute of Radio Engineers, Seattle, Wash.
- June 6-7—Symposium on Standards for Filament Wound Reinforced Plastics, Naval Ordnance Laboratory, Silver Spring, Md. Sponsor: U. S. Navy, American Society for Testing and Materials.
- June 8-9—11th National Maintenance and Operations Meeting, Reading Aviation Service, Inc., Reading, Pa.
- June 13-15—Annual Meeting, Heat Transfer and Fluid Mechanics Institute, University of Washington, Seattle, Wash.
- June 14-22—Summer Meeting, Institute of the Aerospace Sciences, Ambassador Hotel, Los Angeles, Calif.
- June 15-17—South National Conference on Military Electronics, Institute of Radio Engineers, Sheraton Hotel, Washington.
- June 15-16—Symposium on Electromagnetic Theory & Acoustics, Copeland, Omaha, Nebraska. Sponsor: Technical University of Denmark, International Scientific Radio Union.
- June 17-20—North Atlantic Symposium on Computers and Data Processing by the University of Hawaii's Defense Research Institute, Eilers Lodge, Ewa Park, Oahu, Oahu.
- June 27-29—Joint Automatic Control Conference, Institute of Radio Engineers, New York University, New York, N. Y.
- July 16-18—Linear Systems Meeting, American Radio Society, Park Center and Best for Motors Hotel, Cleveland, Ohio.
- Aug. 22-24—Western Electronics Show and Conference, Institute of Radio Engineers, Los Angeles, Calif.

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The offering is made only by the Prospectus

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December 18, 1961

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MAKES THIS
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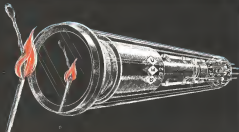
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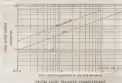
GEC 7336 Broadcast quality live pickup with provision for dynamic focus

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EDITORIAL

Bold Enterprise

(By Hugh A. Devlin, deputy administrator of the National Aeronautics and Space Administration, month of the Month of Flight Symposium sponsored by the American Astronautical Society at the 121st meeting of the American Association for the Advancement of Science, that national exploration of the issue of "out of the lab" research over enterprise is an issue.")
Astronautics is a powerful concept from Dr. Devlin's discussion of the national and international importance of the issue program because, in his words, "The risk will require the success and skill of scientific research, including human spaceflight and the development of this technology, and the ability to be able to do the work for years to come by means of science, engineering, technology and management."

The space activity is at present wholly financed by the government, and from the beginning over-all government policy considerations have determined the nature, scope, and rate of advance of space science and technology and of their application to fulfill various national needs. A positive decision was made to invest the development of space science and technology and their use and application to a civil agency while ensuring application to national defense in the responsibility of the Defense Department. It becomes apparent that the government has full power to set the national goals in space. In fact, it already has established goals which motivate large elements of the nation to expand the new science and technology in space as possible. It is also clear that the wide direction of the space effort may be used as an instrument of social change in many areas of economic and social development of the nation, if so desired. Finally, it is clear that such policy decisions are established through the cooperation of the legislature and executive branches of the government and must ultimately receive the support of the public. Thus the present significance of the national space program is that it is a powerful instrument of government policy which affects the social and economic impact of the new technology on the character of the nation.

The direct expenditure of the national lunar exploration program, amounting as it still to \$50 billion or more, represents a significant application of the national resources. These billions of dollars will be spent in the laboratories, workshops, and factories of the nation and thus constitute a significant factor in the nation's employment and economic growth. The personnel in the space program are not all scientists and engineers but come from a cross-section of the national and practical persons of the large and complex program.

The ultimate and practical purpose of this large expenditure is twofold: (1) increase of the nation's scientific and technological knowledge in a broad range of relevant sciences in science and technology and (2) increase, against the hazard of military success, in space.

The first result can be accomplished because of the technical nature of the program and the demonstrated transferability of scientific and engineering knowledge to other industrial applications. Manned exploration of the moon requires the most advanced engineering and technological developments at the very frontiers of knowledge. Manned exploration can contribute to electronics and communications, new materials, energy sources, and energy-conversion devices, data collection and handling, computer knowledge of the behavior of the human body under stress, protective equipment for man in hostile environments, and many other areas.

The manned lunar exploration program constitutes a national resource against leading members with a position in the new technology, culture in that of a possible crisis. The fusion of space technology with the great power of nuclear energy for destruction focuses the lunar development of weapons systems now only dimly understood. There are many dangers, applications already evident and under way as a responsibility of the Defense Department. The components, vehicles, techniques and knowledge developed in the civil program are constantly available for defense applications.

Space exploration is a significant factor in international policy. From the beginning, space activities have had an impact on the climate of world opinion with respect to national strength and prestige. As stated by the President's Science Advisory Committee in March, 1959: "To be strong and bold in space technology will enhance the prestige of the United States among the peoples of the world and create solid confidence in our scientific, technological, industrial, and military strength."

There are no short cuts to the attainment of the desired position of strength. We have made great progress, and our policies of openness and sharing with other nations are bringing growing appreciation of the significance of our progress to the free world.

In his recent speech before the United Nations, President Kennedy said: "We shall urge proposals extending the United Nations charter to the limit of man's exploration in the universe, governing outer space for peaceful use, prohibiting nuclear or other destruction in space and celestial bodies, and opening the frontiers and benefits of space to every nation. We shall propose further cooperative efforts between all nations in further production and research in nuclear energy. We shall propose finally, a global system of communication satellites linking the whole world in telegraph and telephone, and radio and television." At its current session the UN adopted a resolution which represents a forward step in cooperation along the line recommended by the President.

Some vocal scientists have speculated that the exploration of space, under burning time, is a substitute for war. There would be that the absorption of troops, resources, imagination and aggressiveness in the exploration of space might contribute to the maintenance of peace. Whether or not this speculation is warranted, I am sure from personal experience that international cooperation in the exploration of space does contribute to friendship and understanding among nations.

We must not underestimate the significance of space exploration in the human arena in even more ways. You will find the complaint of the Russians in the Soviet Union, who said: "What do Sputniks give to a person like me?"

To this question frequently asked by man in many countries, making our own, we can only reply with discussion of practical benefits from scientific and engineering advances and from technological developments as described in the further part of the paper. But perhaps a better reply would be: "The exploration of space gives you new interests and new motivations, rising from an experience of your intellectual and spiritual freedom to take a larger view of man's role in time and space at this point in the history of the human race."



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*No computer feasibility study is complete without Recomp.

WHO'S WHERE

In the Front Office

William C. Hoos, vice president Northern Rocket Systems, Aerial General Corp., Azusa, Calif. Also Dr. Ernest R. Roberts, assistant manager of Aerojet's Solid Rocket Plant, Azusa, Calif., served a vice president.

Dr. Kenneth G. Madolek, a vice president, Perkin-Elmer Corp., Norwalk, Conn., and director of engineering of the Electro-Optical Division.

Sergeant William, president and a director of Inertec Aviation, Inc., according to Robert E. Delany, vice president chairman. Robert L. Maple, president Autotech Products Co., Walnut, Calif., a division of Torcon, Inc., surrounding Robert G. Rogers, who is leaving the company.

Richard A. Holzman, executive vice president of the Felted Co., Macomb, Mich., a division of United Gas Products.

Northing Corp.'s Texas Division, Houston, Calif., has announced the following new presidential appointments: F. W. Lloyd, assistant general manager operations, and Wilko E. Gault, assistant general manager technical.

William K. Lee, vice president advanced technology, Hamilton Electronics Division of Hamilton Corp., Little Rock, N.Y. Also Dr. V. J. Young, new president operations, and J. E. Whitlock, new president operations.

Robert H. Russell, assistant to the president, Raytheon Co., Inc., Fort Rye, Calif.

Honors and Elections

Reed Allen French, president, awarded. Fred A. MBS, America, will receive Chester Vought Corp. a standing award of the Order of the Corps Eagle, which is given annually to the crew member who is active, being held that designation the longest in point of service.

Amercan Division of the Marine Monitors Corp. has received the annual Industrial Science Achievement Award of the American Army for the Advancement of Science, based on the division's grand excellence in the advancement of rocket liquid knowledge and the practical application of science through research.

Changes

Also W. Able, manager-export marketing, John Associates Co., San Diego, Calif.

William R. Williams, senior engineer in speciality, Reymannco, Inc., Liberty, Mo. Sylvester Electric Products, Inc., Missouri, Mo.

Charles D. Hines, manager research, search and development units, Magellan Division of Litton Systems, Inc., College Park, Md.

Bill Stone and Henry G. Goodall have joined the staff at Northing Corp.'s Radio-Plane Division, Van Nuys, Calif.

E. W. G. Emery, manager of Auliland, N.Y., International Airport, Inc., formerly was Civil Aviation Administration regional controller for Auliland.

INDUSTRY OBSERVER

Development of a free-hanging parachute capable of handling 200 lb payload and adaptable to use by a fully equipped soldier is planned by Army Transportation Research Command. Field work is expected to call for construction of an vehicle.

USAF flight evaluation of the Northing Corp. Nonic Division's improved N-155 tandem fighter has been completed at Edwards AFB, Calif., as readiness for an upcoming selection of an aircraft to replace F-86, F-80 and F-106 for close support and strike missions in the Military Assistance Program. Improved N-155 is powered by two General Electric J85-5 engines, develops significantly more than the previous rating of 3,500 hp (1000 each), and incorporates improved maneuverability and stability and control with high payloads. At least one other contender is the F-104-47, a stripped-down version of the USAF Lockheed F-104 Starfighter.

USAF has completed an evaluation of a Soviet Mi-6 helicopter at Edwards AFB. Russia has supplied this model to Egypt, Indonesia, Cuba and other nations.

Svein's South Aircraft Co. has completed an agreement with the American government for the sale of enough South 28s and spare parts to equip one fighter squadron. Aircraft may be assembled at Austin, Texas and its company. Neither country is a member of NATO.

Tecumseh Engineering, Inc., will build prototype physical environment simulators for the Starliner lunar landing vehicle under contract with NASA's Jet Propulsion Laboratory. The simulators will measure thermal diffusivity, density, magnetic susceptibility, hardness and some transmission on the lunar surface, and in a 1.25-in.-dia hole to be drilled in the surface.

Annual mission budget estimates being circulated to Britain's ministers of air, aviation and defense before submission to Parliament needed operational requirements for a V/STOL tactical fighter, possible order for about 100 de Havilland DH-425 tactical interceptors, possibly for helicopter trainers, a member of Hawker P.1127 VTOL fighter and more Hawkeye F4G Duct Hawk interceptors. Also under consideration was Royal Navy requirement for an interceptor to replace the Sea Vixen. Requirement calls for good handling characteristics at critically low speeds and probably involves a variable geometry wing designed by British Aerospace Corp.

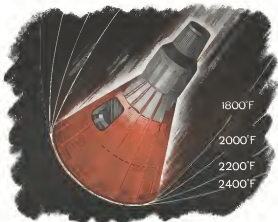
First launch of the USAF-Martin Titan 2 now is expected late in the first quarter of this year. Test mission was due at Cape Canaveral, Fla., early this month for checkout on modified pads 15 and 16. It will be used later for actual flight.

Final proposals (technical details and cost evaluations) for a Medium altitude alarm satellite microwave detection system (AW Nov 38, p. 97) at the request of Lockheed's Monitor and Space Division have been told to halt work pending revision on antenna concept and specifications. Analysis being scheduled for early December at Van Ness, Calif., was delayed repeatedly, causing speculation that USAF might not select the system as night open procurement to general competition.

Unusually new concepts and techniques in antenna design capable of producing significant improvement in resolution are being sought by Army Signal Corps. Industry proposals will be due early next month.

Study of accuracy limitations of new correlation direction-finding techniques with ionospheric-propagated, high frequency signals, aimed at possible use of such equipment for ballistic missile detection, will be sponsored by USAF's Rome Air Development Center.

Operations Research, Inc., has received a Defense Department contract for program evaluation review technique (PERT) for the testing phase of the Titan 3 space launch vehicle program.



When this Mercury falls—temperatures soar!



Project Mercury capsule, in an Armstrong's pressure test, with prototype Haynes alloy clad space capsule

Whirling into re-entry from outer space, NASA's Project Mercury entered lethal space capsule heat from a violent temperature rise. To protect the crew, the capsule must be able to withstand the heat of re-entry—temperatures produced by Haynes Stellite Company, were among those selected by the capsule builder. Baked into this steel, these alloys dissipate the fractional heat by reflection entered into space—even as they maintain ample structural strength and reduce weight at launch.

Haynes alloys that meet temperatures of over 2000 deg. F.—for long periods and under great stress—today serve in many hot spots. Resistance to stress, thermal shock, erosion, corrosion, and fatigue makes these alloys extremely useful in jet engine turbine wheels, in turbines, turbines, rockets, and various engine components.

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Washington Roundup

New Budget Details

Work for National Aeronautics and Space Administration to ink Congress for a \$750-million supplemental appropriation in its Fiscal 1963 budget. NASA's Fiscal 1963 budget request will total about \$1.7 billion, split this way: \$2.6 billion for research and development, \$500 million for new construction and \$100 million for salaries and expenses. The Fiscal 1963 budget, not counting the supplemental figure, was \$1.73 billion, of which \$1.5 billion was for research and development, \$63 million for construction and \$277 million for salaries and expenses. More than \$100 million will account for about 50% of the new budget.

Increase of more than 100% in the construction request is to cover new facilities at the Atlantic Missile Range, the Marshall, La., booster assembly plant and the Mississippi Institute, all parts of the so-called lunar landing effort.

Defense Department's Fiscal 1963 budget request will be for \$58.14 billion. Secretary Robert McNamara wanted \$58.1 billion but the President, through the Budget Bureau, put pressure on to reduce it. Possible victims of the cuts: proper deduction money for Army's Nike Zeus anti-missile missile and all support and training aircraft. Late in the budget-making procedure, Defense planned to spend more requirements for \$16 North American F-105, 40 F-105, 115 Lockheed C-141s and 17 Grumman C-119s.

Patent Legislation

Budget Bureau is studying a middle-ground patent rights legislation on which all government agencies are cooperative. Their view on a dual system, drawn by Commerce Department, were rejected by Budget last week. Opponents ranged from Justice Department's position, under which government would retain exclusive rights, to Defense Department's position, which would give contractors liberal rights. In doing a compromise that the Justice position will prevail. Basic approach of the dual proposal is to give the contractor title to patents unless the agency or department had direct otherwise. This is the approach now followed by Defense and Interior in legislation.

A staff report on radio competition, to begin air action will be submitted shortly to the Senate Commerce Antitrust Subcommittee. Closed door hearings are likely to follow. U.S. airlines have decided to alter their opposition to the legislation, long sought by the Civil Aeronautics Board, which would give it control of international rates. The carriers will propose that CAB be given authority to suspend unfair rates. The Board is expected to endorse an airline reorganization that also would give it control over capacity in international operations.

NASA Nomenclature

NASA's name for the two-man manometer spacecraft—Gemini—is the first of a series aimed at simplifying identification of projects and hardware, particularly the launch vehicles and stages. There is a time, before that Gemini was chosen, rather than combining the words Mercury for two-man flights, to that the name's meaning combined with the seven astronauts for exclusive rights to personal accounts of their activities would not extend through the new program. NASA had about decided on the name Gemini for its G-5 vehicle but rejected it because it is too close to the brand name of a motor bike.

Legislation restricting incentive payments on defense contracts has high priority on the House Armed Services Committee's agenda. Chairman Carl Albert wants that similar, previously rejected, has notified that Congress to consider cost estimates rather than contractor performance. General Accounting Office will submit several reports citing cost overruns of the.

Senate Finance Committee is investigating Submarine Corps to hold public hearings late in February on management performance of Al Foss and contractors in construction of cruise boats. Efficiency and profits will be the focal points.

Minetti's Membership

President Kennedy last week named Alan S. Boyd as chairman and Robert Maupin as vice chairman of the Civil Aeronautics Board but remained silent on reappointment of G. Joseph Minetti as a member. Minetti's term expired Dec. 31 but he remains until replaced or reappointed. Although failure of the White House to act led to speculation that Minetti is on the way out, no other candidates for the two-year term have been mentioned publicly.

A new material in the form of inclusion in graphite has been discovered by Russia and named "graphene" in honor of the first Soviet communist. Graphene is used in contact with the new carbon.

U.S. Post Office has unwittingly helped KLM Royal Dutch Airlines in its long campaign to win landing rights in Los Angeles. Chairman credit mailed by KLM officials were posted at a minimum of 100 U.S. mail boxes throughout the country. "Those who keep freedom to others deserve it with their freedom," —Washington Staff

Early Task Group Studies Guide Manned Lunar Landing Program

Washington—Major orbital areas and paving stones in the Apollo manned lunar landing program, identified a year ago, are still valid and continue to guide current decisions, according to Hugh L. Dryden, deputy administrator of the National Aeronautics and Space Administration.

"The White House desires to accelerate the Apollo program was made in May, but until NASA studies completed the previous January shaped the program and are serving as the basis for its detailed planning," Dr. Dryden said.

In a chronological manner of the lunar exploration program, Dr. Dryden told the American Astronautical Society Lunar Symposium in Denver last Sept. 17, it was determined from early studies that the program would be development of launch vehicle and facilities and development of the spacecraft. Other special problems arose around orbit identified new guidance and navigation systems, development of a heat shield to remove space vehicles, life support, landing, return and communications, and moon habitation and return.

Immediately after an acceleration of the Apollo program was approved by President Kennedy, Dr. Dryden and an ad hoc task group was formed to determine the scope, schedule, funding, man problems, paving stones and major decisions required at various time periods.

The ad hoc group, which reported June 10, concluded that a strong management organization was required and that information was needed at an early date on return vehicles and lunar surface characteristics. Paving stones, the group said, were aimed at development contracts for boosters, static test stands for these vehicles, and launch facilities.

A second group was formed May 25 to assess launch vehicles. This group reported June 10. A joint NASA-Defense Department study on potential launch vehicles began June 21, according to John NASA and Defense Department decided July 20 to form a joint Large Launch Vehicle Planning Group, which became known as the Gemini Committee.

The Gemini Committee's basic recommendation was that the intermediate approach should be used in its nominal lunar landing mission (AW No. 6, p. 20), a recommendation which has been accepted by NASA (AW June 1, p. 14). Dr. Dryden described "901" as a year of great national devotion. The

- last five months of the year brought these decisions in the lunar program.
- **Athletic Missile Range** was selected as the Apollo launch site on Aug. 24.
- **McDonnell** Ltd., Inc., was selected to construct Saturn S-L, S-1B and Saturn vehicle stages on Sept. 7.
- **S-1 vehicle stage** was awarded to North American Aviation, Inc. on Sept. 11.
- **Houston** was selected as the site for NASA's Manned Spacecraft Center on Sept. 19.
- **Mississippi Test Site** at Fort Rucker was selected to state test booster stages on Oct. 19.
- **Business** Halston was appointed to head the newly expanded national space flight management office on Nov. 1.
- **Chrysler Corp.** was awarded the contract to build the S-1 Saturn stage on Nov. 17.
- **North American** was awarded the contract to build two Apollo satellites on Nov. 18.
- **Trojan**, Michigan-type capsule received final design approval and a contract for the capsule was awarded to McDonnell Aircraft Corp. Decision in launch the spacecraft with a Titan 2 vehicle was made Dec. 5.
- **S-1B booster** award was made to Blue Bird Co. on Dec. 13.
- **S-1B vehicle stage** award was made to Douglas Aircraft Co. on Dec. 20.
- **Apollo launch vehicle configuration**—five stages distributed in both first and second stages and a single engine in the third stage—was selected Dec. 27.

Dr. Dryden said the decisions which have been made will initiate work on the paving stones for the reinforcement of the Saturn S-L. NASA also has decided to begin work on the long-planned test item for the direct ascent method to allow a change in plans if problems develop in the rendezvous method.

Glenn Flight Delayed

Washington—The first manned Mercury flight with Astronaut L. Col. John D. Glenn as the pilot has been delayed a week because of minor problems in the Atlas launch vehicle. Booster did 100,000 pounds a 25-day delay, and a decision was made to include the launch for Jan. 25.

National Aeronautics and Space Administration schedules the Mercury launch on Tuesday so that the Navy can display its recovery boats on the day. The recovery force for the launch designated M-16 includes three aircraft carriers and about 15,000 men.

He said NASA is giving consideration to development of a long hydrogen oxygen engine of a rocket or more powerful thrust.

This is the engine recommended by the Gemini Committee after NASA had received "sounding" proposals from Aerojet, Pratt & Whitney and Rocketdyne (AW Oct. 25, p. 27). NASA had planned to award the contract for the engine, which causes the designation S-1 and S-1B, before the end of 1960. However, this plan was made before the first decision to emphasize the rendezvous approach.

Russia Plans Lunar Industrial Complex

Moscow—Soviet Union hopes to establish an industrial-type complex on the moon following a space flight program the same as the U.S. has embarked in which manned earth orbital flights, unmanned reconnaissance flights, unmanned lunar landing packages and manned lunar landings are planned in the next few years.

A broad outline of the plans was reported in *Vostochnye Zvezdy* on Dec. 21. Unidentified designers are quoted as "in as strong that improvements are required in spacecraft design to provide better environmental conditions for cosmonauts, improved radio communication, flight control, and instruments in such cosmic and solar radiation, penetration of solar waves and geomagnetic fields."

It is hoped that an prolonged flight through space, the cosmonauts would be able to conduct some scientific experiments right on board the ships," the *Vostochnye* said.

Indeed, devising one of its projects to be realized applied by addition of a new journal called, "Autonomous and Cosmic Voyages" (AW Oct. 25, p. 27) has begun a report which will contain detailed studies will be made on the areas in the near-to-distant future.

The U.S. plans to launch its hand-launching Ranger 1 lunar vehicle late this month.

USSR unmanned landing mission according to reports will be followed by "manned flight in the moon, establishment of a permanent scientific base on the moon, and interplanetary by an unmanned type installation."

"Then will come flights to the nearest planets of the solar system—Mars and Venus—such work will be achieved within five years or less."

Although Russia has never emphasized the practical aspect of space as the U.S. has done in its Titan, Titan and communications satellite programs, Ponds said a satellite system can be established directly for scientific, anti-air and communications purposes.

Titan 3 Proposed for Space, Weapon Roles

Titan 3 is projected for use as a space-weapon booster with fast reaction time and as a means to mount a very heavy payload, in addition to serving as a booster for space experiments.

The basic Titan 3 configuration will be composed of a two-stage Air Force-Martin Titan 2 core fueled with storable nitrogen tetroxide and liquid methane of a conventional ducted hydrazine and monomethyl hydrazine, plus two supplemental 120-in.-dia solid-propellant rockets attached to the bottom stage of Titan 2.

In this configuration, the dual large solid rockets would be considered stage one. Stage two would be what actually is stage one of Titan 2, and stage three would be stage two of Titan 2. Other rocket units also are being considered from which to select a fourth stage for Titan 3.

General development plans, costs and scheduling for Titan 3 have been given by Aerospace Corp. in technical studies for Air Force Systems Command's Space Systems Division under those requirements the launch vehicle will be developed.

Estimates are that the total program was cost as much as \$600-\$700 million. Requests for quantities from available are expected to be issued within a short time after proposal requests are issued for the 120-in.-dia solid-propellant rocket motor—now expected some time between Jan. 5 and 15, after the contract delivery from the original proposal date of early last December.

First Flight

Under present programming, first flight of Titan 3 is not expected before late 1964—after approximately 30 months of development time, which will depend on the paving development of the 120-in.-dia solid rocket motor. Initial applications for the Titan 3 are envisioned for boosting the Air Force's Directorial orbital vehicle and National Aeronautics and Space Administration's Mark 2 two-man Mars capsule which will provide Apollo.

Titan 2 core for Titan 3 will have to be modified to increase structural strength for mating with the large solid rocket cases located at opposite ends of Titan 2's diameter. This will involve an overall weight increase of approximately 3,400 lb., and 510 lb. for the bottom stage and 510 lb. for the upper stage.

Titan 3 configuration will embrace a variety of development possibilities.

- **120-in. solid-propellant** rockets right to use in both full-size and five-segment arrangements, depending on mission requirements.
- **Five-segment**, 120-in.-dia solid rocket



AVIATION WEEK said's concept shows how reengagement of Air Force's projected Titan 3 booster with Douglas orbit vehicle as payload. This Titan 3 configuration revision is used in both full-size and five-segment arrangements, depending on mission requirements. The diagram shows the Titan 3 configuration with the 120-in.-dia solid rockets at both ends of the Titan 2 core, and the 120-in.-dia solid rockets at the bottom stage of Titan 2. The diagram also shows the 120-in.-dia solid rockets at the bottom stage of Titan 2, and the 120-in.-dia solid rockets at the bottom stage of Titan 2.

Aerospace Industry Backlog Drops Slightly

Washington—Census Bureau reported the value of the backlog of orders for aircraft, missiles, space vehicles and rockets totaled about \$54.8 billion at the end of the second quarter of 1961.

This was a 3% decrease from the \$54.4 billion backlog at the end of the first quarter, 1961, and an 8% decrease from the \$59 billion backlog shown for Dec. 31, 1960.

Aerospace Industries Association reported as a side effect of the decline during the first two quarters of 1961 was somewhat below the level of sales. The association added that this trend was expected to be reversed during the last half of 1961 or early 1962 (AWE Jan. 1, p. 26).

The Census Bureau reported the aerospace figures for the first time in its quarterly publication, Current Industrial Reports. Future reports will be published quarterly, although

the first contained reports for the first and second quarters due to delay in receiving the industry figures.

The Bureau and the third quarter summary will be ready for publication in the end of January, and the annual summary during May.

The aerospace reports reproduce the Quarterly Backlog of Aircraft, Aircraft Engines and Propellers published until the end of 1960.

The separate data for missiles, space vehicles, and missiles and space vehicle engines formerly appeared under the heading Other Products and Services. Data for the summary was compiled from 64 aerospace companies producing, assembling, developing or having primary responsibility for complete missiles, space vehicles, and engines or propulsion units for missiles and space vehicles.

(BILLIONS OF DOLLARS)

Type of product or service	First Quarter 1961				Second Quarter 1961			
	Backlog December 31, 1960 ¹		First quarter 1961		Backlog March 31, 1961		Second quarter 1961	
	Prime contract ²	Subcontract ³	Not under contract or backlog	Receipts or backlog	Prime contract ²	Subcontract ³	Not under contract or backlog	Receipts or backlog
Total	12,120	2,315	273	3,347	14,128	3,079	283	3,433
United States government	13,204	2,385		2,740	11,483	2,419		2,817
Other customers ⁴	3,182	381	273	607	3,008	491	220	324
Complete aircraft and parts total	4,038	634	27	1,014	3,710	1,039	36	1,192
United States government	4,754	444		648	3,810	433		731
Other customers	3,223	222	27	366	3,244	417	24	387
Aircraft engines and parts, total	1,284	276	3	330	1,470	214	3	371
United States government	1,441	311		357	1,117	171		248
Other customers	433	41	3	93	319	143	3	124
Missiles and space vehicle systems, engines, propellers, and parts, total	4,419	1,335	93	1,260	4,328	649	100	1,307
United States government, non-military	2,813	537	6	928	2,479	414	31	546
Space vehicle systems, United States government, military	124	261	2	138	388	170	11	136
Engines and/or propulsion units for missiles and space vehicles (including parts), United States government, military	444	183	23	181	486	143	28	202
Naval vessels systems and their engines and/or propulsion units, United States government, non-military	238	4	29	32	379	41	13	91
Other aircraft engines, engines and parts, and missiles, engines and parts, total	2,649	380	94	614	1,811	373	88	472
United States government	1,475	273	94	430	1,370	496	64	447
Other customers	1,164	97	0	184	441	174	24	226
All other products and services, total ⁵	637	280	32	381	689	247	43	316
United States government	715	241	2	124	622	124	112	332
Other customers	142	49	30	97	167	64	47	112

¹ The backlog figures as of Dec. 31, 1960, after Bureau previously published data in 14 (increased number of companies now within the scope of the survey) had shown for nine aircraft manufacturers, and 30 (reduced to previously reported nine).

² New orders received during the quarter less cancellations during the quarter.

³ Includes non-reportable values primarily those associated with administrative items such as "missile and space vehicle systems, propellers, and parts," "naval vessels systems and their engines and/or propulsion units," "United States government, non-military."

⁴ Includes all commercial, non-military, the activities other companies producing (including design and contract not included within) and receipts for capital research and development in those with a defense or, receipts for other capital research are included with figures for the respective report categories.

⁵ Includes all non-aircraft, non-space vehicle, and non-military products and services and all lease receipts.

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VOR-CHECK sensitivity is just one of the many features in the new Bendix NAV 22 Navigation Unit. It will be an optional feature on NAV 23A Navigation Units and can be installed into NAV 21, series Navigation Units. Write American Products, Baltimore 4, Maryland.

Bendix Radio Division



Northeast, Hughes Tool and Atlas Agree on Financial Aid Program

By Ward Wright

Washington—Northeast Airlines, Hughes Tool Co. and Atlas Corp. entered into a 50% consulting agreement in the airline, have agreed on a financial program designed to use Northeast from possible bankruptcy.

Northeast revealed the program after several months of trying to find a way out of its financial trouble (AW Dec 8, 1961, p. 39). Before the agreement can become effective, Northeast must first persuade creditors who financed its aircraft and its major suppliers to join in demands for payment on past due debts. Hughes Tool then must approve these arrangements.

The agreement, subject to Civil Aeronautics Board approval after all parties agree on arrangements, calls for:

- Hughes Tool to acquire the 796,000 shares of common stock and the \$26 million subordinated notes Atlas holds in Northeast. Cash to Hughes Tool will be \$5 million cash payable within 30 days of CAB approval.

- Hughes Tool to use its "best efforts" to provide or obtain sufficient funds to ensure Northeast's financial integrity.

- Cancellation by Hughes Tool and Atlas of certain payments that would have been due during 1961 and 1962 to previous loans. The move will save Northeast \$1.2 million in 1961 interest payments and \$1.5 million for 1962.

- Certain financial assistance. Hughes Tool has agreed to give Northeast as much as \$1 million to enable the carrier to operate full schedule throughout the winter season. Such assistance already has CAB approval pending the outcome of the Northeast Control Case (AW Dec 11, p. 41).

Meanwhile, Eastern Air Lines has voted on granting CAB action on Eastern's request for permission to cross eastern Howard H. Hughes concern-

ing his intention to gain control of Northeast through Hughes Tool Co.

Eastern asked CAB to subpoena and issue an order of deposition to compel Hughes to answer under oath before an appropriate CAB officer in Washington on Jan. 16 any questions it might ask concerning Hughes' relation with Northeast. Eastern acted under a CAB rule of subpoena in hearing such a proceeding if proper application is made and it is for good cause.

Eastern said that it wanted to give Hughes behind the CAB launches a full-scale evidentiary hearing on a matter it would be in the public interest for Hughes Tool to control Northeast. The continuation of Hughes could prevent the possibility of Eastern being taken to suppose if Hughes later involves in a formal hearing, Eastern said.

Eastern listed 75 questions it wanted to put to Hughes about his or Hughes Tool's actions. Some of the issues Eastern wants to explore are:

- What control would Hughes or the first company own Northeast?
- What considerations would Hughes or Hughes Tool have for Northeast's minority stockholders?

- What control has Hughes or Hughes Tool had over Northeast in the past?
- What are Hughes' or Hughes Tool's intentions toward Northeast in the event of Northeast's Florida route is slated for Jan. 9 in CAB.

Eastern said it was reluctantly filing its application for subpoena and cross-examination of Hughes in accordance with regular Board practice. Eastern said it would be prepared to file the petition privately with the Board to avoid publicity. Eastern said it was apprehensive that the publicity would cause Hughes to attempt to be unavailable for the hearing.

Trident Flight Delayed

London—Flying warlike but with outsize delay, the first flight of the de Havilland Trident three jet transport.

The aircraft had been ready to fly during the holiday season, but heavy snow which blanketed the United Kingdom put it in a state of inactivity on the runway. The aircraft was not to fly until the snow had melted and the runway was clear.

Under an order of deposition, Hughes would be cross-examined by Eastern in the presence of a CAB officer for the second time. Any objections raised during the proceeding would merely be noted in the record and the CAB officer would be allowed to rule on the case. When the proceeding ended the witness would be asked to sign the record. If he failed to do so, it would be entered together with the reasons for the record.

Northeast told the CAB last November that it had to have financial help or face bankruptcy (AW Nov 21, p. 37). Northeast said Hughes Tool, wholly owned by Howard Hughes, was the only potential lender. Eastern has been strongly opposed to letting Hughes Tool offer to aid Northeast.

In other action in the Hughes Tool-Northeast Control Case, Northeast, Delta Air Lines and National Airlines objected to parts of a CAB Bureau Counsel motion to expedite the case.

Bureau Counsel had asked CAB to set an immediate hearing date for the control case and requested that the Jan. 4 hearing date in the New York-Florida Railroad Case be allowed to stand. Counsel recommended that the two cases be heard separately. Counsel added that if a need for these cases in the Northeastern U. S. Florida case let it down in the control case, then selection of venue should be left until the outcome of the control case, because of questions concerning Northeast's willingness and ability to expedite the case.

Northeast said it appeared any attempt to separate the two phases of the control case from the selection of venue, because venue could not be determined without consideration of related issues. Northeast wanted non-venue service from points on its New England routes to Florida and the future of New England regional air service as affected. Northeast said it was not opposed to expediting the control case.

Delta and National objected to the Bureau Counsel proposal to conduct the control and regional hearings case separately as an "unfair burden on the parties." Both airlines stated that the control case be expedited and settled before continuing with the regional case.



Soviets Deliver Turboprop An-12 to Ghana Airways

First Soviet An-12 turboprop transport for Ghana Airways is shown during a fly-by at London's Gatwick Airport. The aircraft is a single-engine version of the An-12, transport, with a completely redesigned aft section to provide a new loading door and fuel gauging system. In view of assessment, the tail power's position in this aircraft was equipped with a rocket. Another type was the An-12, a transport on the An-12. Photographs probably on the same in the civil aviation-line Ilyushin 40.00 turboprop of about 4,800 hp.



Howard Hughes Sued by Attorney

Los Angeles—Legal action has been initiated here against Howard Hughes by one of his former attorneys, Frank J. Waters, who alleges that Hughes owes him \$149,250 in legal fees.

A similar complaint for a fee amount filed Dec. 28, 1960, on behalf of former Hughes attorney James J. Arlino (AW Jan. 3, 1961, p. 13) was settled out of court.

Working on the complaint filed by the Los Angeles law firm of Gensley and Rhoads on behalf of Waters, it stated identical to that of the previous one, according to Arthur J. Gensley.

In the complaint, Hughes is named personally, along with the Hughes Tool Co., Hughes Aircraft Co. and the Howard Hughes Medical Institute. The latter two organizations are named because Waters alleges in his complaint that Howard Hughes controls the aircraft company through the medical institute.

ROLLS-ROYCE Spey By-Pass Jets FOR CIVIL AND MILITARY AIRCRAFT



Rolling a Rolls-Royce Spey By-pass jet in the Company's High Clearance Test Plant which is capable of simulating conditions higher than those found in flight.

Designed for operational economy—low fuel consumption, low maintenance costs and long overhaul life—Speys will power the three-engined de Havilland Trident airliners ordered by British European Airways and the twin-engined British Aircraft Corporation One-Elevens on order for British United Airways and Braniff International Airways. Test flying has now started with the civil Spey and a military version is being developed; it will power the Blackburn Buccaneer S.2 strike aircraft.

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Basle Airport Growth Contingent on Funds

By Edith Walker

Basle. Authorities of Basle-Mulhausen Airport, terminal point for a Swiss city and located outside in France, hope to receive local Swiss government approval early next year for a revised modernization and expansion plan for present facilities.

An earlier proposal calling for the expenditure of about \$18.75 million for the construction of a four-story air cargo terminal building, longer runways and taxiways, additional maintenance and parking workshops, was voted down by a bare majority in a public Basle cantonal referendum in June of last year.

Reducing the funds required to approximately \$15.5 million, the revised proposal involves a less elaborate, four-story building, fewer aprons and includes any extension of the two existing 3,774-ft. and 5,348-ft. concrete runways completed in 1959.

Defeat of the measure would mean that Basle Airport will remain confined primarily to European tourist flights and charter carrier services, of which the latter accounts for at least 80% of all present traffic at the airport. In earlier days Basle hoped to join Zurich and Geneva as an international traffic center in Switzerland capable of accommodating large international airlines in addition to the long-haul piston-engine transports already serving Basle.

Sequel of Three

As the sequel of Switzerland's three major airports, Basle has long been hampered by lack of funds to cater to the requirements of international jet services. With only one hangar for up to six piston aircraft, it is inadequate equipped for an extensive maintenance and overhaul work. In addition, the large turbojets can use its present runways only when, with a maximum load of passengers and a new wing load of fuel, they are on the last leg of any flight via Basle to Zurich or Geneva.

Yet a comparison of the figures reflecting the airport's growth in terms of passengers and cargo handled during the last 30 years provides a strong case in favor of more investment in its development. For example, with 194,033 passengers, 375 tons of freight and 492 tons of mail handled at Basle in 1918, all categories of traffic have increased steadily from year to year until, by the end of 1968, they amounted to 514,151 passengers, 1,774 tons of cargo and 7,601 tons of mail handled.

An unprecedented feature of the air-

port at Basle is that it is located on French soil although financed and run by a half French, half Swiss international company. Even there is 70% Basle control overall, the rest financed by the Swiss government.

Double Interests

Prior to World War 2, both countries concerned had realized the need to establish a future international air-

port to serve the interests of both France and Switzerland. The war intervened, however, and was followed by long, complicated negotiations until the basic problems involved could be resolved.

In order to avoid losing a potential share of air traffic which increased rapidly during the post-war period, it was obvious that Basle must have an airport immediately. Therefore, local



BOEING 707 (jetport) transport of South African Airways lands at Basle Airport on the last stage of its intercontinental flight into Zurich.



LOCATED ON FRENCH SOIL on the northern frontier of Switzerland, Basle Airport is run jointly by an international company consisting of half French, half Swiss nationals. The airport's two present concrete 3,774-ft. and 5,348-ft. runways serve the requirements of both countries. In other airports there are separate French and Swiss traffic handling conditions.

a case for rocket power



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Such advances in metalworking typify Pratt & Whitney Aircraft's expanding capabilities in rocket technology.

Liquid hydrogen, for example, was considered

too difficult to handle only a few years ago. A major Pratt & Whitney Aircraft effort made it a practical space fuel. The nation's first liquid-hydrogen engine, Pratt & Whitney Aircraft's RL-10, has passed its preliminary flight testing and is in production for the Centaur and Saturn programs. In tests the RL-10 significantly exceeded performance guarantees and demonstrated unusual durability with individual runs up to 12 seconds during a series of continuous firings that totaled 83 minutes.

Today, Pratt & Whitney Aircraft scientists are investigating such diverse fields as sensitivity in space vehicles, hydrogen-fluorine rockets, and advanced power concepts ranging from MHD and fuel cells to nuclear power. These programs, too, promise significant advances for rocket technology and national space capability.

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APPROXIMATE LAYOUT of the terminal building and apron at Basle Airport, as envisaged in the original masterplan and expansion program, rejected by a majority of 509 to a public vote in June last year, is pictured above. A second proposal, covering a less elaborate building and apron and relying on an expenditure of about \$11.5 million instead of \$117.5 million originally requested, will be the subject of a second national referendum next spring.

only on mutual verbal consent rather than on official agreement between the two countries, funds were partly provided for the construction between March and May, 1945, of temporary buildings and all the other essential facilities.

Commercial Airport Use
These were built on the land previously reserved and given by France for commercial airport use.

A formal treaty agreement concerning the future final construction and administration of the airport was signed by the two countries in July, 1949. It stipulated that the airport was being built on land provided free of charge by France.

In exchange for this, Switzerland undertook to assume the rest of the initial airport installations. The agreement also assumed Switzerland the "usual commercial air traffic rights at Basle" and would enjoy an airport located on Swiss territory.

To ensure the free passage of people or cargo from Switzerland to the airport, construction was started in 1949 of a road from the customs and baggage control of the airport to the airport, it is separated by a high, wooded fence on either side from the rest of the French terrain through which it runs.

Future Problems
The airport agreement signed in 1949 could not foresee the same additional future problems destined to arise with rapidly changing conditions in the air transport business as a whole.

Since, further prolonged negotiations became necessary and it was only after their completion, in 1955, that the originally envisaged Swiss-French exploitation of Basle Airport began.

Basle Airport's Traffic Growth				
(1950-1960)				
	Passengers handled	Flight in hours	Mail in tons	
1950	11,393	395	472	
1951	12,796	421	497	
1952	14,147	444	516	
1953	17,121	527	583	
1954	21,774	616	1,041	
1955	26,791	806	2,306	
1956	31,438	1,023	3,443	
1957	36,147	1,244	5,472	
1958	40,777	1,470	7,000	
1959	45,140	1,703	8,693	
1960	49,147	1,974	10,483	

AVIATION WEEK AND SPACE TECHNOLOGY, January 8, 1962

TCA Passenger Total, Seat Miles Increase

Trans Canada Airlines' passenger total increased 7.6% last year over 1960 to 3,705,000, and revenue passenger miles rose 11% to about 3.4 billion. Available seat miles were up 27% to 3.9 billion during 1961, and load factor was 64%, down 2% from 1960.

The Canadian carrier introduced a new fare structure last year (AW Jan. 9, 1961, p. 42) providing a cost-conscious type of fare setting. Under the new system, average return per passenger mile in 1961 was \$3 cents compared with \$2.5 cents in 1960.

Revenue miles flown by TCA declined 3% in 1961 to \$1,214,000, reflecting replacement of piston aircraft by larger jet and turboprop. Revenue ton miles increased 18.5% to 276 million. Available ton miles were up 29% to 521 million.

'Wrong Field' Landing Re-checked by FAA

New York-Federal Aviation Agency last week was re-checking the Eastern Air Lines DC-7B captain whose aircraft recently touched down by mistake at Mitchell AFB after being cleared for landing at Idlewild. No FAA disciplinary action had been determined in last Wednesday.

Captain Kenneth L. Dean was at the controls of the Montreal-New York flight with 96 passengers and a crew of five aboard when it went into the abandoned Air Force field. Captain Robert H. Hanson took over before the aircraft stopped rolling, took off again and landed at Idlewild a couple of minutes ahead of schedule.

The flight had canceled its IFR clearance even to lower control, and had reported on the left base leg of Runway 25 at Idlewild. A TWA aircraft waiting for landing clearance was ahead of the Eastern flight in traffic, but replied he couldn't see it. The TWA flight then was cleared to make its landing.

Shortly thereafter, the Eastern flight called to report its position as outside of Mitchell.

Visibility was 5 mi., with some haze and snow on the ground. According to TWA, the captain had been paid clearance for the way into Idlewild and didn't realize Mitchell was there.

No formal action is planned against the captain, who was permitted to assume basic radio control restrictions after the FAA hearing was completed. The captain was taken off scheduled flights temporarily and is being given Air Transport Rating checks by FAA.



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► Watch for Federal Aviation Agency, probably during the next session of Congress, to urge legislation that, in effect, will establish new criteria for increasing how high jet airlines, general aviation, the private aircraft operator and the military service derive from the air traffic control system. Both Congress and the White House have expressed concern that the current 10% fee on airline tickets and the excess fee on aviation fuel are not reflecting a sufficient percentage of ATC's annual operational costs.

► Forecasts for traffic activity in 1993 call for an upturn in domestic United Air Lines profits a 10% increase in passenger traffic. Donald W. News, president of Northwest Airlines, forecasts a "small but welcome" increase of 5%. A 5% increase in domestic traffic is the forecast of Charles G. Tillagham, TWA president. American Airlines predicts a 10% traffic rise in 1993 which, it says, "would represent an above-normal growth rate as a recovery from the decline to grow normally in the previous two years." American's forecast is based on the prediction that domestic traffic passenger traffic will rise at a faster rate than the general economy, which, American says, is likely to be 5 to 8% above the average for 1993. The sudden upturn in traffic volume during the latter part of 1992's first quarter has generated new optimism within the industry.

► Appointment of a ranking Air Force officer to succeed James T. Felt, who resigned as deputy administrator of Federal Aviation Agency on Nov. 3 (AW Oct. 16, p. 45), now is considered a strong possibility. FAA Administrator Norman S. Halsey's efforts to find a domestic aviation deputy have been stymied by industry salary levels and a conflict of interest statute that will force the appointee to divest himself of all aerospace stock holdings.

► Inexpensive flights have been scheduled to provide general service in Bogalusa for Atlantic Southern, South Atlantic Airways and Atlantic Airways beginning this month. Simple services will be provided Pan American, SLM and Lufthansa beginning Apr. 1.

► U.S. scheduled airlines' 1991 safety record set their third best in history. Record of 78 fatalities per 100 million passenger miles last year was surpassed only by the 97 rate in 1954 and 20 in 1957. A total of 122 passengers died in three crashes during 1991.

► Chairman of Commerce of the United States has urged the Kennedy Administration to issue an Executive Order that would direct the Commerce Secretary to establish a unified policy for all transportation activities. The order claims that lack of coordination has produced such restrictions as the Civil Aeronautics Board granting subsidies to local service carriers on routes not which Interstate Commerce Commission has authorized discontinuance of rail service.

► Russia claims its An-124 "Beluga" (Red) transport (AW Nov. 15, p. 45) can carry six passengers and their baggage on a 125-155 mi flight. It is powered by two AL-114B 240 hp turbo engines using V-550 variable-pitch propellers. Span is 65 ft, length 55 ft, height 15.7 ft, wing area 460 sq ft, empty weight 47,000 lb, max lift in flight 6,600-7,400 lb, max speed 415 mph, cruise speed 325 mph, landing speed 41.5 mph, ceiling 16,000 ft, range 620 mi, rate of climb 6,500 ft in 10 min, landing distance 171-164 ft, takeoff distance 197 ft.

► Independent Airlines Assn. has protested the Defense Department's order banning individual servicemen from buying tickets on supplemental airlines in a telegram to Defense Secretary McNamara, the association said there were no legal, factual or moral reasons why its member airlines should be restrained from selling tickets to military personnel.

► United Air Lines has not charged that the Civil Aeronautics Board intended to increase competition on the Atlanta Toronto route on the same day that CAA Chairman Alan S. Boyd blamed excessive competition for the industry's financial problems. In a protest for reconsideration, United said that giving the route to Eastern Air Lines was an "unfair" competitive speculation of the Chairman's expressed hope that the Board has learned enough not to create excessive and costly competition.

SHORTLINES

American Airlines is to take delivery of its first Conquest 990 jet transport early this month. A second will be delivered a few days after the first. The first aircraft will go into immediate use for pilot training and the second will be used for a training flight after slight modifications at Tulsa maintenance base.

► Delta Air Lines is offering an package winter flying vacations in Florida and the Bahamas in the \$5750 to \$1600 77 price range. jla.atl.com

► Irish Airlines has contracted with American Airlines for 2,500-hr. credit of two 720 jet transports at American's Tulsa maintenance base. Delivery time will be about two weeks per aircraft.

► New York Port Authority reports that passengers in the New York-New Jersey metropolitan area have a choice of 484 nonstop flights weekly to Washington and 407 flights weekly to Boston. Flights represent flights available at La Guardia, Newark and New York's three national airports.

► Chalk Air Lines has been over the first of four Conquest 240 transports it acquired from Lufthansa to American Airlines' Tulsa maintenance base to determine the extent of modifications required for Chalk's needs. Changes anticipated include installation of interior floor, radar equipment, carry on luggage racks and repositioning of flight instruments to approximate configurations used on Chalk's F-27s.

► Bristow S-61L twin turbine helicopter will enter scheduled passenger service that starts with four between Montreal (TRM) enroute to 3,000 ft, for detouring passengers, engine, main gear box, main rotor head and tail rotor hub. Intermediate and tail gear boxes will have a 3,000 ft TRM. Los Angeles Airways Inc. reports the S-61L will begin this month and Chalks Helicopter Airways will begin later in the year.

► TAI, privately owned French Pacific airline, has adopted initial fares for its circle route through, including in Los Angeles. New first class fare is \$1,761, compared with \$1,588, and new tourist rate is \$1,331, compared with \$1,116. The circle route permits tourists to visit as many as 23 cities in Australasia, the South Pacific area and the Far East.

► Alaska reports acquisition of two new, narrow-body DC-9 jet service on its Boise, Arden, Chase and Lagni. No-gate route.



A new approach to reliability

Collins' FD-105 Integrated Flight System — about 40% of today's turbine-powered aircraft — enters the new jet with an unequalled record for reliability. The latest FD-105 now offers new digital distance and course readouts, more positive warning indicators, out-of-view positioning of sensed needles, pointers and flags, expanded course deviation scale, and even greater reliability. With these features, Collins' flight director inspires an added measure of cockpit awareness in all navigation and ILS procedures.

* Measured mean time between failures for system — 1420 hours, based on over half a million flight hours.

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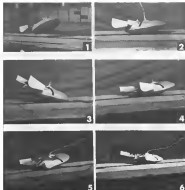




Recovery vehicle model with a spherical-shaped bottom used as a ship-boarder in impact studies at Langley Research Center. Landing is made



Slipping action for vehicles with spherical-shaped bottom was less in Langley tests than that for longitudinally-oriented and flat-bottom vehicles.



Sequence shows the behavior of a long-axis model landing on a hard surface crosses at a horizontal velocity of 150 fpm. This ball-rocket landing is essential to deployable air seats.

NASA Impact Studies Evaluate Landing Systems for Spacecraft

Vertical velocity selection is considered much more a problem than drag, horizontal velocity or landing systems for manned recovery vehicles, according to research being conducted by the National Aeronautics and Space Administration.

The conclusion comes from a series of water, canopy, and wind tunnel studies at NASA's Langley Research Center which are designed to evaluate landing impact disruption systems. Models have had a variety of ground-level research configurations (see photos) which indicate that dynamic models can be valid research tools in assessing operational systems and configurations.

Langley's studies, which are reported in Technical Note D-975, written by Lloyd J. Fisher Jr., involve earth landing after space flight in three velocity regions: vertical velocity, landing with moderate horizontal and vertical movements, and horizontal velocity. Vertical landings were simulated using ball-rocket, gas-filled bags, bungee metal tubes, aluminum honeycombs and brass wood to simulate shock. In the tests, a parachute followed was employed.

The landing model was found to be most suitable at high speeds and high loading. The other disruptors are considered adequate with speeds of no more than 10, and landing selection of 30-40 fpm. In addition (Continued on page 50)



with an 48 fpm horizontal velocity, and low vertical velocity. Friction, aerodynamic drag and curvature of bottom regulate acceleration.

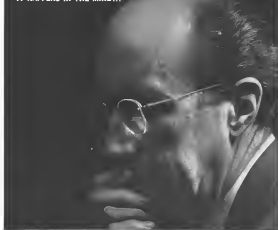


Slipping was a general phenomenon in the impact tests when water landing speed was 40 fpm, or greater.



Water landings with horizontal shapes frequently resulted in two and three contacts and complete loss of control. Reduction of landing speed reduced the likelihood of recovery vehicle models to slip. Langley studies were reported in Technical Note D-975.

IT HAPPENS IN THE MIND...



...It is essentially a thing of the mind for it works through concepts, symbols and relationships...it helps man to analyze and synthesize the complex phenomena of the universe and himself...it works in many ways to advance electrical communications;

IT IS CALLED MATHEMATICS

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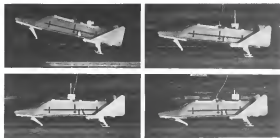
technique for determining how many elements must be provided for good communications without having costly equipment lie idle.

For each creative task, Bell Laboratories offers whatever serves best—mathematical analysis, laboratory experimentation, simulation with electronic computers. Together they constantly advance communications and weapons systems for the Armed Services.



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Good directional stability was obtained in impact tests of a winged reentry vehicle using mean strip shock chamber in the closed landing gear. The sequence shows a model landing at 185 fps.

in landing vehicles. Langley looked at the vehicle from the standpoint of weight, structural strength, adaptability to attack most packaging and maneuvering.

Investigation of the fragile tube concept involved construction of two key models of a land glider after 3524T. They were mated between the same cylindrical model and what would be the best shield. In the tests, the tubes proved over the disc and failed in fragments. About 75% of the tube length fragmented in the Langley experiments.

Addition of a horizontal velocity component, which would occur if wind effects parachute descent and when a parachute is used in control landing, was tested with disk-shaped fragile tubes and gas bags. Still deeper studies were those of heat shields and angled flat bottoms, after cold and curved structures. These tests on the fragile tubes and gas bags were taken up by segment tests, and the bags were rejected beyond.

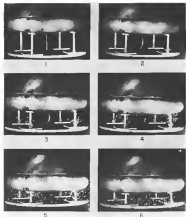
In a test of a vehicle with a spherical bottom, the vertical landing ramp was converted into a rotating motion, which was designed by friction and damping. The "rotating chair" caused problems very low velocities, g's on the curve, and to be there to time.

High speed landings, however, were due a problem in stability, with a problem for the model to drop on.

In landings where the main characteristic is the horizontal velocity component, the most critical problem is behavior of the vehicle during descent.

Among the major findings in this research category are:

• All disk landing gear on a Discus-type (Continued on page 15)



Cracking effect on aluminum fragile tube land direction is shown in this landing load impact tests at Langley Research Center. In this sequence, the model was dropped on concrete at vertical velocity of 30 fps. Structure beneath tubes survives best shield.

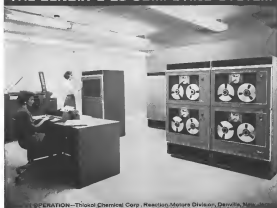
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vehicle incorporating driveshop shock absorbers, provides excellent directional stability even at high (355 km.) loading speeds. No bounce involved, and directional stability was obtained by angles of roll and yaw up to 30 deg., which has been the maximum studied.

• All water landings made at high, low-altitude speeds except those using all-land gear, resulted in skidding, with a high number of drop-outs. Use of drag parachute or hooking rockets to reduce touchdown speed appreciably reduces the hardness of the splash to ship.

Flat bottom, narrow, narrow vehicle model test at Langley's water impact basin and cone effects work the same as at model tests with curved bottoms. In this sequence the vehicle translates as approach at 110 fps with a small, highly loaded, propeller.



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Archytas of Tarentum (485-407 B.C.), Greek philosopher and mathematician, is credited with being a least the first to bring mathematics to human use. His invention of a wooden pigeon that actually flew is an example of his ingenuity in this respect.

Though we do not know today what means Archytas used to make the wooden bird fly—whether it was a hoist, a catapult or machine or whether it utilized gas—the concept was definitely original and successful.

AERONAUTICAL ENGINEERING



I A I-BUILT POTEZ-PUGNA twin-jet fighter belongs for the Israeli air force as on flight line for final tests before delivery. Opened number of the aircraft, already in their military markings, have been deleted by the Israeli forces. Potez is the first aircraft ever to be produced in Israel and is used by the air force in both a trainer and close-support fighter.

Israeli Aim Is Self-Contained Air Industry

By Carl Rowland

Tel Aviv—Government-owned Israel Aircraft Industries, now setting its production levels on the Israeli-made Potez-Pugna fighter, is building toward a diversified, self-contained aviation complex with capabilities ranging from aircraft design to aircraft development, from major overhauls to the fabrication of ground support equipment.

Headquartered in a spread of new administrative buildings, hangars, and workshops at Tel Aviv's Lod Airport, I A I is moving at an all-Israel aviation tempo in a new step in expansion and self-sufficiency and standing for itself as a major industrial and economic center in a number of fields as it seeks to build an industrial strength and ability for development.

"Our main purpose here," one official says, "is to give a degree of self-sufficiency because we are not where Israel could be cut off from the outside by her Arab neighbors."

Another factor is simple necessity. At present, in support of the Israeli air force, I A I Israel Airlines and for other contractors, "Israel's largest" among them, I A I is performing major overhauls on more than 25 different types of airplanes—from gliders to Sud Aviation attack bombers—and 50 engines and jet engines—from 90-hp Continental C-65s to 3,720-hp thrust. Stearns Aero B01E-3s.

Besides having "numerous different types of aircraft and engines to control with," he says, "we are so far from everything we don't want to look to the main factory everywhere we need something, so we have to develop our own capability," says Chief Engineer Elisha Schatzki, a U S citizen who was a war World War 2 test pilot for Deutsche Luftwaffe Airbase, an engine test at Germany's Jüterbog, Fokker and Heinkel and later, at the U S's Republic Aviation Corp.

I A I had hopes of establishing its own design capabilities with the development and manufacturing of a new fighter, two jet executive transport, the B-01C, that would have had a U S sales price of approximately \$350,000 fully equipped (AWM Mar 6, p 27, Apr 10, p 108).

It recently decided to back away, however, possibly because of the increasing number of similar, competing designs being introduced in Europe, the United Kingdom and America. Another factor was the lack of expected financial, monthly and distribution aid which I A I had hoped to obtain from an estimated U S firm.

Instead, the Israeli concern is planning development of a Gulfstream-like transport with short takeoff and landing (STOL) as an effort to introduce an aircraft with sufficient surface potential and which also can fit in gap in the present development spectrum.

The aircraft has been studied in both

two- and four-engine configurations but the former apparently is favored, at least for the present. Projected engines reportedly are on the 2,500-hp thrust class. Explaining the decision to buy the B-01C after it had progressed beyond the design stage, an I A I executive said:

"We lacked aircraft, and everybody and his brother had suddenly come up with a small executive jet. So we decided to back off. We've redesigned and refined for better speed, maneuver, shorter takeoff and landing rolls. It's a completely new aircraft from the B-01C and it looks good on paper."

No final decision has been reached, however, on proposals that the project be backshelved and plans shifted to planning into the next-coming stage.

I A I "definitely wants to design and build its own aircraft," Schatzki says, "and our present status permits us to build an executive jet. That's why we are presently interested in this field at the moment."

For the future, Schatzki believes the company will move into the design of utility aircraft and light transports if the market potential seems high enough, and is doing so it undoubtedly will build with an eye on the needs of black Africa, where the Israeli government already is actively establishing links, primarily in the form of technical assistance at present.

The firm also has been considering



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TECHNICIANS build up the fuselage section for three L. A. I. Magister trainers.

the plot" of designing and producing a small helicopter, but there's nothing about it that," according to Schmitt. "We are primarily interested in (fixed wing) aircraft and aircraft engines." Within its workshops, however, L. A. I. is gaining helicopter experience with the involvement of Sikorski S-63s and S-63s and the nearby Sud Alouette for the service.

It also has modified an Alouette and several small Robinsons for use in agricultural spraying.

Initial Venture

As in West Germany, the Magister market finds its entry into the jet aircraft production field. For Israel, it also was the initial venture into the manufacture of aircraft of any type, and L. A. I., faced with the necessity of taking a major step forward as well as forming a new industry from the talents of engineers, technicians and mechanics with engine expertise from around the world, attempted to make the most of it.

"The French might think some of the modifications we are making on the Magister are silly," says engineer Leon Kopylov, "but we feel we need to do this to build up our own competence. We wanted to use a certain amount of ingenuity to create a background for our capability."

"We've built our own tooling for instance, which differs from the French tooling, and we think that is superior in many ways. The French model a large size of production—about 12 a month—and the size and type of tooling reflects this. We never anticipated that we, so changed the tooling as we are, it, supplied and also combined it."

As reported to the French subsidiary, present contracted French production

rate lies between two to three aircraft per month.

One of the major changes in tooling was the decision to build the fuselage in a single horizontal jig rather than in the three separate vertical sections which then had to be joined as designed by the French. Overall wing, tail assembly jigs. All L. A. I. built Magister jigs also have optical tooling, while those of French design are largely manual, according to Engineer Shymon Sussan, a native New Yorker.

A number of changes have been made in the fuselage as well. Perhaps the most important decision was the decision to substitute two static generator units—one for each engine—to replace the single unit used on the French-built aircraft. With the French unit, Sussan says, "If you lost one engine, you lost your hydraulics and electrical power... So we now have a separate generator for each engine, we've changed the gear box in the middle plan the drive shafts, etc., with a considerable savings in weight."

Starter Generator

The present starter generator system was designed to L. A. I. specifications by the House Corp. of Union, N. J. The experience, according to Schmitt, is an example of the good cooperation the French company has had with U. S. firms. He says:

"French built the seats for us, and we tested them here... To do this sort of such long distances isn't our forte. It's not there on the ground, on the ground and in such flights, and sort of a lot of experts for changes. Their cooperation was very good."

From L. A. I.'s side, the design and construction was supervised by Shalom Golevich, an engineer formerly with Boeing's Royal Aircraft Establishment



Engineered Environment

Each full the female paying records below a factory floor into which the deposits has again. The fresh hoodies and across in Russia's "temperature control" to protect from until hatching time.

What about your problems in temperature control? Among engineers themselves there are many comprehensive for compact, reliable environmental systems. And many such assignments have come to AAF. One example is special thermal system heater designed for the Atlas and Titan missiles. The compact heater, operated by remote control, supplies heat to the missile's thrust section, during testing operations and on a stand-by basis.

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EXTERNAL fuel tanks that connect each wing, and engine pods mounted high and aft on fuselage distinguish Lockheed's JetStar. Note how close antennas run top of fus to VCR-115 engines. Fuel is pumped through waste at intersections of the tank and stabilizer.

Aviation Week Pilot Report:

Four Engines Boost JetStar Performance

By David H. Hoffson

Muskegon, Ga.—Four-engine performance versus Lockheed JetStar, backed by 24% more thrust than its twin-engine prototype, has gained respectability and engine-out performance, yet responds like a fighter for the pilot who thinks ahead of his airplane.

Powered by after-cooled Pratt & Whitney JT12A-6 (J60-P-6) turbojets rated at 3,800 lb thrust, the JetStar can cruise with reasonable efficiency at Mach .75 to .82, showing that speed versus with standard aircraft transports such as the Boeing 707.

In tight landing pattern, approach speeds and maneuverability, however, correspond more closely with what the pilot expects of two-engine fighters in aircraft in the Convair 440 Martin 404 class. Over-the-fence, approach for example, is about 105 kt.

In climb the JetStar's stability, noted in vertical axis, the stabilizer and tail fin of two engines on the same side at cruising altitudes is compensated for by about 10 lb of foot pressure on the opposite rudder as in about 7-5 deg of rudder trim. Single engine failures at altitude, as simulated by the Aviation Week pilot, is almost not noticeable in the JetStar—a track of

afterburner maintains directional control.

These qualities indicate the 40,921 lb gross weight JetStar is a subtle nose-pierced at 11,566,170 lbs (gross) and capable of carrying up to 14 passengers or from 2,797 to 4,900 lb of payload—will present few problems to the captain as corporate pilot familiar with multi-engine carrier operations.

But JetStar sales, company officials said, have been disappointing to date. Almost four years ago (AWT May 5, 1968, p. 70), Lockheed held a receiver's decision pending for about 30 days a second round and estimated that sales received during the next 10 years would lead to production of about 700 aircraft. As of Dec. 15, however, JetStar orders totaled 41, of which 15 were from Air Force, 13 from various U.S. or foreign corporations and loads of state and two from the West German Air Force. In an effort to ensure a more profitable future, for its overall JetStar project Lockheed has broadened sales efforts stressing the aircraft's worth for these uses:

• **Flying trainer for evaluating weapons system components at relatively high altitudes and altitudes.**

• **Board-surveillance, various trainers for Boeing B-52 and, especially, Lockheed P-104 at times.**

• **Missile site support vehicle for testing critical components to latest aircraft for operational reasons.**

• **Naval support aircraft for testing military efforts on jointly assigned.**

• **Emergency liaison aircraft for the U.S. or foreign diplomatic corps.**

• **Executive transport for large corporations.**

JetStar collected by Aviation Week was N100K, the seventh of Lockheed's production line and currently the company's only demonstrator. On a flight from Andrews AFB, Md., to the Lockheed-Garrett Co. plant, headed by Lockheed AFB, Ga., on a round trip from Dallas on Love Field in Dallas, Tex., and Tulsa AFB, Okla., and on a local mission flight, the pilot grew familiar with the compact jet.

To showcase several features of the JetStar, best climb speed is reached a few seconds after liftoff. If V₁ is maintained, the pilot may rely only on instruments, for all reference to either ground or horizon is obscured by the cone during an estimated climb angle of 20 deg. At typical gross weights and optimum climb speeds of 250 to 270 kt, the JetStar can level off at 36,000 ft less than 1 min after liftoff.

Stall, predicted above 25,000 ft, is close in all configurations, but some



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The company which can do this job has a total capability. At Hughes, this capability has many parts—a record of 15 years of scientific achievement, a working force of over 28,000, facilities covering 5.3 million square feet, vigorously applied Value Engineering and Cost Improvement programs, a fund of over 100,000 man-years of systems experience.

These are impressive statistics even when taken piecemeal. But they are most meaningful when seen as parts of a functional unity. For Hughes can be likened to a dynamic, creative system which has joined its competence and spirit of purpose in many areas. Examples—The "Minuteman" land-oriented mobile command and control air defense system—N-600 airborne fire control system—Boeing's soft base landing spacecraft—31,000 Falcon air-to-air missiles.

The broad capabilities reflected here fully equip Hughes to assume complete management responsibility for systems assembly, check-out and integration. This competence is backed by Hughes abilities in manufacturing, assembly, operator training, operational activation, field support and maintenance.

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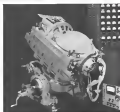
Systems integration—as well as design and development with Hughes' major role in the MA-119 program. Nine similar Hughes systems have preceded and followed it—a total of 18,000 for the system having been produced. Hughes has been the sole supplier to the U.S. Air Force of all weather interceptor fire control systems for 12 years.



Propulsion facilities—Hughes has built and over 1,500 missiles in every conceivable mode of operation. The Hughes Tucson plant has extensive facilities for solid propellant and explosives storage and fire-made assembly. The company maintains special personnel and production capabilities to support procurement of solid fuel engines.

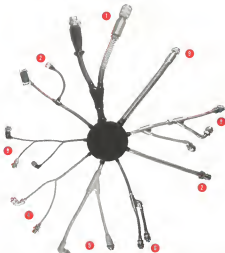


Continued aerial experience—The "Master Monitor" map is electronic air defense system performs target acquisition and alerts directing functions for Nike Ajax, Nike Hercules and Hawk batteries. At Hughes Fullerton, some 400 acres are devoted to special field test ranges for electronic systems and the Mojave desert for full scale testing of sub-orbital vehicles under the most rugged conditions. The Electronics Laboratory has one of the nation's largest low frequency and shock facilities.



Field service and support experience—Hughes' large force of experts is permanently assigned to NATO, SEATO and the five continents of the world to insure that every Hughes missile and electronics system will deliver what it should. Hughes engineers work with the U.S. Air Force on the MA-1/Falcon system, with the U.S. Navy on the Poseidon with the U.S. Army on the Minuteman. A Hughes team is managing the Titan site relocation project at Mountain Home, Idaho.

Guidance experience—A Polaris missile guidance unit undergoing check-out. Other Hughes work in this area includes Polaris Submarine Fire Control Systems, special ARNT studies, airborne tactical attack systems, inertial platforms and components, stellar tracking systems and digital computers.



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battery output to 25,000 volts to get her spark during starting. Battery pins cooked to -657°F by Lockheed, have started up to 27 engines consecutively.

Testing Problems

It would be easier to tow the JetStar if Lockheed installed either a gear handle control or a wheel contour to fit the harness gap for the aircraft's nose wheel during strikes. The point, in it new stands, must shape her hand like a claw to grasp the wheel and make the system respond electrically.

During two over level ground with all four engines idling at 42 to 45% rpm, speed tends to build excessively. To avoid riding the brakes, we reversed the two outboard engines, an acceptable procedure on the JetStar. Nose wheel may be turned 33 deg. to each side of center. Whang up turning radius of the aircraft is 44 ft, but for maintenance ground handling the nose gear strut extension may be disconnected and this radius shortened to 28 ft.

Cleared by Edwards tower for initial takeoff, we set the heater and applied power brand on engine pressure ratio (EPR) as fixed by runway temperature. Started trailing edge flaps were in takeoff approach position—extended 40% of their total travel or 20 deg. from the plane of the wing. Leading edge flaps, installed on the JetStar's outer wing panels, automatically went to full down. 27 deg. position as the trailing edge flaps were extended.

There is little need to be delicate in summarizing the JetStar's theories. Engines will accelerate rapidly to 108% rpm with an endurance of compressor stall even if the throttle is snapped full forward. Fourth stage compressor of the JT12A engine incorporates an overboard bleed valve that vents compressor air overboard. Valve opens and closes in response to pressure generated by the engine's fuel control units.

Pressure Surges

If the plane is extremely rough with the throttle forward, pressure surges may cause some sagging of the JetStar's cable pressure. This is because a movement of $\pm 6\%$ of each engine's compressor discharge air is fed from the fourth stage compressor and used for pressurization. Since the phasing creates an out-of-phase circuit, sudden throttle applications sometimes cause the JetStar's cable to "disconnect" in the ground.

Takeoff EPR was 3.06, weight about 10,000 lb, CG 25.7% of MAC. With Lockheed engineering test pilot Homer V. Black in the right seat, we released the brakes and began our takeoff roll down Runway 25, into a 33 kt. quartering wind. At about 60 lb, the JetStar's roller became effective. Rotation speed was 114 kt and we reached it just



JETSTAR COCKPIT has duplicate instruments for both pilots. Note 56-volt communication panel right of engine instruments and deep shade release beneath outer scope.

below passing the 2,000 ft. runway marker.

Flaps were retracted at 400 ft and maximum continuous EPR of 1.85 established. We continued our climb out at V_R, in an angle that would have stalled anything except a fighter, which Black kept repeating "get it back." Rate of climb indicator pegged at 6,000 fpm, before we elected a more economic climb speed of 250 kt.

A limitation to the JetStar's certificate rules set operation above 15,000 ft. At that altitude, however, JetStar's 30 dbaselectrically boosted altitude makes these

effectiveness and pilots not accustomed to a Machmeter at first tend to work. They begin too tight, a position that would cause uncomfortable g-forces. Look as passengers JetStar's rate of roll according to Lockheed pilots, climb approximately that of the North American F-8.

From 25,000 ft., we entered a shallow dive to check the aircraft's back down characteristics at the higher subsonic Mach number. Mach trim computer (MTC) was turned off. At about Mach 0.4, windmills begin to tug the JetStar's nose down, and as

MAJOR ACCESSORIES—lost control, start/stop, hydraulic pump and engine of pump—on ground behind engine. Access door is 5 ft. from ground.





ROHR checked about seven on the JetStar's four Pratt & Whitney JT15A turbojets after only in less than 2 sec., reverse 45% of the engine's thrust output at stall power.

increasing amount of back pressure on the jets was required to keep airspeed within limits.

Repeating the process with MEC engaged, we noted that this back pressure was increased not automatically, but the JetStar, as a result, lost airspeed as it returned to level flight. MEC in effect acts at all airspeeds above Mach .805. JetStar may not be operated at speeds above Mach .76 when the system is inoperative.

JetStar features bidirectional thrust reversers and elevators. Reverser is actuated by direct oil-line linkage, but air loads are reduced by a balance bar that moves in the opposite direction. This tail also supplies rudder trim and may be moved 3 deg to either side of neutral in a sweep on the pilot's pedestal. A toggle switch associated sends positive air pressure from the left elevator. For pitch trim, the JetStar's entire tail assembly is rotated up and down by buttons on the left horn of the control yoke. Emergency operation through a separate master is activated by a second set of switches on the pedestal.

Manual Control

Manual control of the JetStar is not difficult even if alarms and radio-bus status fail catastrophically.

It is doubtful whether the loss of No. 4 engine would have been noticed had we not seen Blisk's hand move its throttle to idle. Auralaid in the radio light JetStar at 51,000 ft, fell off about 10 ft, but no rudder was required to maintain directional control. When Blisk cut the other right-side engine, however, the JetStar swung perceptibly, but with only about half the force of a two-engine engine transient, sufficient to require balance. In standard day conditions at all levels, JetStar can climb on two engines at its maximum gross weight.

Initial engine shut-down procedure is simpler: throttle off, boost pump off and trim. Engine air starts, usually prompt up to 30,000 ft, resolve throttle off, engine air starting off, boost pump

on, engine selector positioned as appropriate, air start button depressed and held, throttle to idle. Air start switch is released at 140 rpm.

With the JetStar in clean configuration, we approached a stall at 15,100 ft. Post buffet onset at 131 kt IAS and was followed by stickshaker warning at 118 kt. In approach configuration with gear and flaps extended, buffet onset was pronounced, but no noticeable stall was indicated for the nose to snap. Fuel imbalance can create the aircraft to favor one wing in the stall but adverse control is retained and this presents no problem. However, the JetStar operating around stall.

"The rate of approach to stall should not exceed 1 ft per second, becoming most critical at the stall CG loading. Exceedingly fast entry into the stall or degradation of additional up elevator following the usual partial pitch-out may result in loss of manual control of the airplane."

JetStar's stability at relatively low altitudes is apparent as we turned downwind in the Dobbins AFB traffic pattern. Airspeed was 150 kt, at 20 ft less than maximum for lowering the gear. Speed brake was released because of 5 in ground clearance indicated on nose; during takeoff and landings.

Throttle Adjustments

Opposite the runway's midpoint, we extended the gear, set the throttles for about 70% power and dropped approach flaps. Airspeed decelerated to about 160 kt before we turned base, then fell off to 140 kt as full flaps went down. We flew back at 125 kt. JetStar assumes these specific the correct anti-stall maneuverable in the pattern as gear and flaps are lowered. Even on final, only slight throttle adjustments are required.

Beginning a third base-to-gate, Blisk cut No. 4 engine, at V decision speed of 107 kt. With throttle power and the low winged, land pressure on the left rudder was needed to keep the JetStar on the runway's centerline. As

celebration overdrives, was tipped and the aircraft became airborne at about 1,000 ft. Better than two ft inside ditch, we waited a few seconds for airspeed to build up. At 150 kt, we released most of the pressure on the rudder. JetStar's maximum stall speed is 120 kt.

After landing the twin-engine airplane three times in what we considered much stable fashion we asked Blisk and his fellow Lockheed test pilot, Glenn Givens, to name the prime problem encountered in checking out getting engine plans in the JetStar. "They got overconfident," Blisk said.

Federal Aviation Agency type certificate requirements dictate that the JetStar, at its maximum gross weight, may take off and climb in excess of 0.51 ft, or longer during standard day, in wind conditions. In actual practice, however, the fully loaded airplane rose about 5.5 ft of airspeed to break ground. FAA loading field strength requirement, which prohibits one of three increases in 5.45 ft. Actual loading distance at maximum loading might be about 3,700 ft.

A more tested minimum profile would be a 1,600-ft climb, stage length carrying average payload of about eight passengers and FAA load reserves. In this instance, the JetStar could clear a 15-ft obstacle in its takeoff phase after 2,950 ft of runway at FAA lift-off field length would be 3,800 ft.

In flight, the JetStar's cabin is relatively quiet for a short, four-seat aircraft. Noise level is somewhat louder than that of a Boeing 737, somewhat quieter than that of a Lockheed Electra. This condition and an American West flight, however, had an attitude relative with little sound-proofing. Cabin in person undoubtedly will result in even less engine and maintenance noise in the cabin.

As to noise height of the aircraft's cabin at 6 ft 1 in, but probably because of expected and interior being a ft 2 in. This must also be considered in well, its length. JetStar's CG, located near the tail seat row or just forward of the engine inlet, makes the aircraft sensitive to passenger movements. Minor pitch trim adjustment is required occasionally when passengers are being carried.

Based on 600 lb. second utilization, the cost of operating a JetStar is about \$1.20 per aircraft minute idle. Lockheed test pilots. Overall cost per aircraft operating, including maintenance, crew salaries and expenses, fuel and oil engine and airframe maintenance and overhead and depreciation is \$144.25. Of this, about \$100 is for maintenance purposes, according to Lockheed.

(This is the first of a two-part report on the four-engine Lockheed JetStar.)

ZERO LEAKAGE



Customary size of MARMAN CONOSEAL joint on aircraft tubing for extreme temperature-metal seal gaskets shown in detail.

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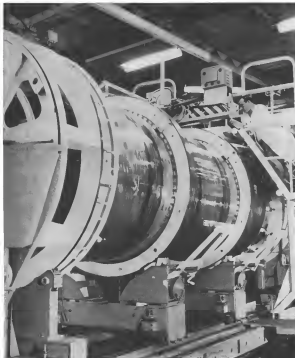
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PIST de Havilland Trident jet transport is fitted with its Rolls-Royce Spey turbojets for ground runway trials at Harford production facility. Aircraft also has performed a number of test runs with the three Speys operating.

Spey Turbojet Nears Airline Service Date

By Herbert J. Coleman

London-Rolls-Royce, Spey turbojet engine, presently for the de Havilland Trident transport and the BAC 111 transport aircraft, but down an engine Avon and Conquest experience in its development program.

The engine, now in the 10,000-hp class, has accumulated more than 100 hr of flight time in Avon Vulcan testbeds. Follow-on design, probably fitted with afterburning is scheduled for the Blackburn Mk. 2 Buccaneer naval strike fighter.

The RB-141 Spey, pick out of the RB-141 bypass engine which was designed to meet British European Air ways specifications but desired to the Spey when de Havilland and BAC decided to make the Trident smaller than originally planned. Both engines have the same general arrangement and mechanical design, with the RB-141 Spey backed up by considerable RB-141 test time.

Specifically, the Spey details include:

- Two-shaft bypass engine, with power output of about 16.1 and bypass ratio of 1.0.

- Four-stage axial low pressure compressor with compression ratio of 2.5:1 and exit pressure 280 lb per sq. in. Unit is driven by two-stage low-pressure turbine, and air from the compressor is equally divided—half goes through the

high pressure compressor, combustion chamber and turbine. The other half passes along the bypass duct then is mixed with turbine exhaust gas and discharged through the turbine.

- Axial high-pressure compressor has 12 stages and is driven by the two-stage high-pressure turbine. Compression ratio is 4.9:1 and air is discharged to combustion area at pressure up to 240 psi, with maximum temperature held at about 470°C. There are 10 three tubes in the combustion chamber.

Late in 1963 when the Spey began its initial tests, the design team could derive data from about 3,100 hr of RB-141 experience on test engines.

The Spey program called for about 8,000 hr of turbine running, and another 2,000 hr of flight testing before the engine entered scheduled airline service. First engines for ground run usage in the Trident prototype were shipped last July. First flight engine was sent to de Havilland early in November.

Two more engines followed shortly after.

The Trident, the engine has been arranged to eliminate as far as possible any ground operation and blowing in the turbine, or to produce enhanced air or forced loads on the aircraft. High-pressure compressor air is used in the pneumatic area which provides the system which, in the control system, ensure that the pilot cannot inadvertently select engine thrust. The selection unit has an inlet to back up bleed.

For better low-speed performance, Rolls design followed Avon design in fitting the high-pressure compressor with a bleed valve at stage seven, along with variable inlet guide vanes, all pneumatic in operation. Bleed is controlled by a valve around the compressor casing. This air passes into the bypass duct and then into the turbine for additional thrust. Engine speed controls guide, vane and bleed valve.

To keep internal air leaks past com-

pressor blades to a minimum, Rolls installed shrouded rotor blades on the low-pressure compressor and the first three stages of the high-pressure compressor. Rotor blades and the last nine stages of the stator blades, however, are unshrouded, small lip clearances seal the stages, and these Rolls seal, are determined by statistical conditions. (Thrustment conditions are changing one datum, in that under extreme cold, the blades bent up before the casing and blade expansion could close to a critical point and strike the casing. Adjustment is made for various conditions—such as extremely hot ambient air spectrum. This is basically a designer's problem and Rolls' test at finding the best medium action.)

Control of blade tip clearance is by design of rigid bearing houses which, against expansion, insure clearance with the casing under all running regimes. Split compressor casing, etc. symmetrical and are designed so they have no local mechanical loads which could possibly cause distortion. Unbalanced internal loads protect the casing against sudden changes in air temperature. This is favored partly by static casing platforms, and partly by segments around the rotor.

Low-pressure compressor drive and high-pressure shafts are rigid, thus preventing compressor loads which could affect the running clearance. The high-pressure compressor follows Rolls' practice of construction with separate shafts located on a large diameter shaft by in-



TWO SPEYS are being flight tested on Vulcan V-shield. Shown on main photo. One engine is on the Rolls-Royce Conquest.

consequence fit apices, a small hanger isolates location scrubbers from disk brace struts. (The hanger is a device to increase load strain, that keeping the stress from being transferred into the disk themselves. Location scrubbers are the shaft pins in which the disks are held.)

Avon and Conquest design has been used in the Spey in the system of fitting the post-fuel rotor blades on the low-pressure compressor and first four stages of the high-pressure compressor. Rolls uses this type of preforming in proven aerodynamic damping. In ad-

dressing natural frequencies of the blade can be adjusted to meet the engine's operating conditions. Low-pressure compressor rotor blades are forged of aluminum. Initial four stages of the high-pressure compressor have aluminum blades and latter stages have titanium blades. All turbine and compressor disks are manufactured from forged stainless-steel turbine shrouds steel.

Trident will not depend on auxiliary oiler blowers for airway and oiler penetrations, most oil delivery will be fed from the Spey.

Nozzle guide vanes and first stage



TRIDENT'S center Spey engine is mounted on an Sdoped engine, shown at left under test by Rolls technicians. Interic is installed at left; test. Rolls-Royce high altitude test facility is being used to test Spey engines at varied flight regimes (right). Further test enable conditions at heights above 70,000 ft and speed of Mach 2.5.

Spey Specifications

Over all length	130 in.
Maximum width	45 in.
Dry weight	2,300 lb.
Takeoff thrust (maximum)	4,500 lb.
Cruise thrust (typical)	3,700 lb.
Specific fuel consumption (cruise, 470 kts)	0.778 lb./hp/hr.



DPF BYPASS JET is installed at Rolls-Royce Derby plant (above). Most powerful version is installed for Blackburn Buccaneers and strike fighter. Integrated DPF engines enhance trim at Rolls, Moorby (below).



inter blades of the high pressure turbine are air cooled, although the guide vanes and blades of the low pressure turbine are uncooled. Blades and vane are made of nickel based alloy similar to those Rolls has used on the Conway, Avon, Dart and Tyne pre-coolers.

All turbine blades are installed in the ducts by inverse roots. Blades are cooled by high pressure compressor air to prevent hot turbine gas from passing over them. Leakage of hot gas across cooler shrouds is controlled by, in each turbine box, structure also is protected from gas leakage by segmented shroud rings.

Design of combustion system also reflects independent use of past experience with Rolls turbojets. Three tubes for starting, one much like those used in the Conway, run up to an overload life of 2,000 hr. and PA 29 Avon runs to 5,000 hr. Fuel system is standard Rolls design consisting of vented storage tanks to give good fuel distribution under start conditions at start.

Spool carries both high and intermediate shaft bearings supported by, covering the seal diameters and seal and gas end of lower diameter is obtained. Main shaft bearing chambers are cooled by air from low pressure compressor, and then discharged overboard. Airflow takes from high-pressure to low-pressure areas are limited by non-refilling starting shaft, all of which are held with a low sealing point internal to prevent oil leaking in case of a rub.

All main shaft bearings are lubricated by oil jets, each has its individual filter. Control oil tube is made the main shaft system and low pressure seal cooling air isolates it from hot exhaust system. Control oil tube was full length of the engine to lubricate all main shaft bearings with exception of the turbine bearings which have separate feeds.

Scavenging is arranged to a tank, run out to from the scavenging line is vented to the atmosphere. This, in turn, has revolving beaters to separate oil from air. Roll's design that on the basis of past experience, this system should guarantee engine oil consumption of less than 0.75 pphr by which is the present limit. The tank, has a 12-pint capacity at which 10 pphr are mobile oil.

Spool is mounted to a Rolls-designed pad, hung from two cantilevers on the Tyne's structure; these are joined together by the fixed part of the cranking Spool pad for the BAC 111 is similar in design.

Engine itself is fixed to the front cantilever through a ball joint at the side and a rod with swinging link at the top. Rear cantilever is attached to the top of the Spool by a pair of double swinging links. Design engine life is about 40,000 hr. at operational thrust.



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How Solar's experience with refractory components creates space-age structures

Current weapon systems require structural components that can withstand extreme temperatures. With solid fuel rocket engines operating at over 6000°F and re-entry vehicle components experiencing equilibrium temperatures of 2000 to 5000°F, materials systems are being taxed to their limits. Significant advances in

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Experimental helium cooled metal nozzle



Section of a tungsten hot stage for nozzle nozzle

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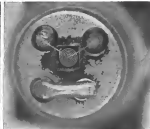
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BROAD INTEGRATED CIRCUITS research and development program under way at Motorola, Inc., Phoenix, is attempting to find compatible processes among several solid state technologies to single devices effectively using any number of these processes ultimately can be made on same production line. At left, microcomputer an optically grown. On right, metal film inductor built up on 25-ohm square semiconductor substrate. Partly supported by USAF's Aeronautical Systems Division, the microcomputer program attempts to make equipment-oriented circuits of company's Military Electronics Division and direct component of its Semiconductor Products Division. The program involves between 40 and 50 engineers, mostly in Motorola's Semiconductor Division.

Motorola Investigates Compatible Circuits

By Barry Miller

Phoenix, Ariz.—Compatible: Air Force-funded program in integrated circuits, aimed at developing compatible microcomputer and non-microcomputer thin film techniques so that same results, less expensive system designs can emerge from a working of the two is getting under way here at Motorola, Inc.

Three-year Air Force research and development program (AWA Jan. 23, 1965, p. 77; July 16, 1965, p. 73) also is attempting to make or combine the diverse interests of equipment and device engineers during the early stages of integrated device development.

Function Incorporated

This is success because many of what were termed functions associated with circuit design using discrete systems components—functions such as circuit organization, design and interconnection of parts—now are incorporated by the manufacturer with the integrated circuits. (Integrated circuits are single semiconductor substrates in which one or more devices are an integral part. The integrated circuit can be a portion of or a complete circuit function.)

Motorola is trying to show these devices and equipment components within its own organization by bringing

together in the Air Force program engineers from its device-oriented Semiconductor Products Division and equipment-oriented Solid State Electronics Department, which serves as a research arm of the company's Military Electronics Division.

Potential Value

Potential value of compatible techniques appears to be two-fold. Compatible processing would enable a single multi-step production line to selectively form and integrate circuits using a mix of techniques—diffusion, optical growth, thin positive films, etc. Any circuit might be fabricated by a preselected combination of up to 18 integrated steps on this line. As a consequence, it also would make possible the fabrication of integrated circuit devices combining the optimum properties of devices that are made in each process.

For example, oxidation may be more easily related than thin nonconductor films deposited on top of an integrated circuit than is using resist thin obtained from diffusion in the base semiconductor. Some materials and techniques are better than others in different respects and will yield larger, or different or broader ranges of values and better resolution. Some function better at high frequencies, others at

low, some have better temperature coefficients.

Motorola hopes to develop fabricating processes conducted at temperatures and other conditions that will not disturb the product of a previous step in its proposed production line. Hence, devices might be fabricated, possibly on a semiconductor substrate, in or on which are semiconductor diffusions, growth of epitaxial layers, nonconductor positive components, thin positive components, insulating films and metal conductors.

Program Supervision

Involving roughly 40 to 50 engineers, mostly in the company's Semiconductor Division, the microcomputer Air Force program here is under the overall supervision of C. Barry Knowles. It comprises roughly a third of Motorola's corporate investment in integrated circuit research and development.

The Air Force contract will be cost shared over its three-year period and will involve nearly \$2 million in research and development.

The effort is one of three major ones currently sponsored by the Department of Defense's Aeronautical Systems Division. The other two programs, which produce Motorola's, are being conducted by Westinghouse Electric Corp. (AWA Apr. 27,

CHOICE OF FOUR NATIONS

Four different nations have made their technical evaluations independently, and all have reached the same conclusion—the versatile, 155 mph Boeing Vertol 107 Helicopter is a sound choice for military services. Its capabilities include passenger carrying, logistic support, rescue, and many more. With rear loading, constant-ascent payload capability, tandem rotor controllability, and sealed-in-production fuselage for water landings, the powerful 107 can carry out helicopter missions with great reliability. This advanced design, twin-turbine helicopter is now available in utility and passenger transport configurations.



These armed services have selected the 107: U.S. Marine Corps, Royal Canadian Air Force, Royal Swedish Navy and Air Force, and Japanese Maritime Self-Defense Force.

VERTOL DIVISION
BOEING

1968 p. 54) and Teut Instruments (AVR No. 5 p. 53).

While in a few respects the Motorola program duplicates those of others, particularly the Teut Instruments' work, the company belongs to the program under national capabilities according to an Air Force technical official in Austin. These lie in the areas of surface potential of semiconductor, optimal growth of semiconductor layer and development of small, thin film inductor.

In addition, Motorola's effort is devoted primarily toward linear, rather than digital circuits. At first glance, this appears to be an ultimately could prove to be a less promising direction than the linear. Digital circuits, specifically as it appears in acoustic guidance computers with their large numbers of repetitive circuits in which device tolerances need to be less exact than in communication gear, is an especially attractive area which has drawn attention for application of integrated circuits. A primary advantage of these solid state devices is the cost savings resulting from the fabrication of a multitude of semiconductor active and passive components in a single circuit as they might be required for digital equipment.

Many Advantages

Nevertheless, use of integrated circuits in telemetry and communications equipment may provide many other advantages such as increased reliability, size and weight savings. Motorola's business corporate interest and experience in the communications field convinced, according to the company, with the Air Force's desire to explore applications of integrated circuits in the RF field to supplement other R&D in the digital area.

As one of its first objectives, the com-

pany has a target of developing a signal-shaped, 1-watt 120-mc telemetry transmitter and receiver in June. This device is in the conceptual stage.

As a possible final task, in the program, the company is investigating a complete integrated circuit telemetry system transmitters signal conditioning gear as well as receiver and recovery.

Both of these requirements Motorola emphasizes are research vehicles to demonstrate feasibility of compatible techniques rather than formal prototype equipment.

The complete telemetry system might include transmitter, regenerative oscillator, amplifier, encoder, commutator in the data gathering end and corresponding components in the receiving end. At present, Motorola has designed the receiver RF amplifier, and is well along in the design of a 1-watt IF strip, it is investigating use of low-Q inductors with biased diode Q rectifiers. Other components such as a demodulator, Darlington amplifier and output transformer are in various stages of study while the receiver has not yet been designed.

While concentrating on linear circuits, Motorola is conducting considerable activities in digital circuits. It is working on "an" and "read" circuits in addition to video and video amplifiers, RF amplifiers, 12-mc and 1-watt IF amplifiers.

The dual interest in linear and digital circuits is expressed in the company's marketing plan for its first integrated circuit.

Motorola expects to complete pilot production and circuit design facilities by the middle of next month (February) and is March market a line of tight specifications, optimally grown integrated circuits in 18-pin TO-18 packages with both standard and parallel lead configurations probably will include input and

output amplifiers, flip-flops, "nor" and "nand" gate, buffer and line driver amplifiers.

In the second quarter of this year, it intends to introduce the first of its own public integrated circuits combining thin films deposited on integrated circuit. Following these at a future date will be a line of high-speed computer circuits.

Typical compatible integrated devices which combines the use of thin films and semiconductor is the three transistor video amplifier pictured in two accompanying illustrations. A broadband readout of this device has a response from 0.1 to 100 mc, 25 db gain and 35 db of feedback.

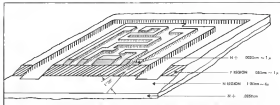
Fabrication Method

The device is fabricated from a 7-mil-thick disc of one-half diameter P-type single crystal on which an N-type semiconductor layer is optically grown. The N-type region provides the collector region for the three transistors and the collector resistor in the first two transistors.

A P-type semiconductor would then be diffused through a mask into the block to form the bases of the three transistors. In a second diffusion step, an N+ region provides emitter and collector contacts. A final diffusion of P-type material, or an evaporation, forms the series contact for the two coupling diodes.

After passivating the surface of the entire device, the remaining resistors are evaporated in two layers (two depositions are needed to achieve the desired topography). Contacts are made by etching into the block.

These extreme systems are too crude time with which Motorola's Solid State Electronics Department has had extensive experience. The device's surface is passivated after each deposition. Care



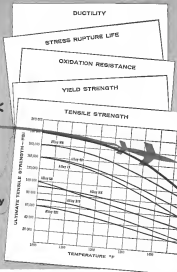
EXPERIMENTAL "NOR" circuit made to optimize growth of semiconductor films to demonstrate capability of process consists of three transistors, three parallel equal value input base resistors, and a variable video collector resistor. Circuit is fabricated by successive growth of N region (indicated by P region lines) and N region lines which emitter and collector are selectively etched.

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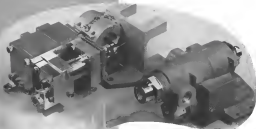
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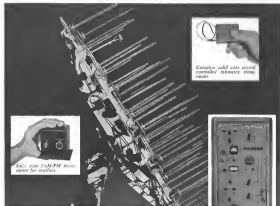
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duction are controlled and etched.

Flow chart for this amplifier. Kometek points out, is roughly equivalent to that of a high-quality silicon transistor with the inclusion of one thin insulator layer.

One of Motorola's tasks in the Air Force program is to define the relative advantages of different types of components in the compatible structure. In designing and fabricating compatible, integrated devices, the designer has freedom in selecting a number of types of insulators, for example. They can be made from metal and metal oxide films, bulk materials of the semiconductor, defined regions, defined insulators and optically grown layers. Many factors include: availability, cost, topography of the device, amount of interference, range of values and type of current demand enter selection. In digital circuits, where values of resistance may not be too critical, defined resistors may prove satisfactory. High resistance values would require thick resistors. The process limits on these factors are being studied in the program.

Capacitor Selection

Several factors influence capacitor selection. Capacitors formed in a same conductor substrate by back-bonded junctions are suitable for non-overlaid coupling capacitors, possibly voltage variable capacitors, thin insulator metal film capacitors or metal oxide capacitors. The process limitations on these factors are being studied in the program.

A few of the success and development areas in progress of the integrated circuit effort include:

• **Epitaxial growth**—As a demonstration of the usefulness of epitaxially prepared (growing a single crystal layer on a substrate whose structure is almost identical to the film being grown) Motorola's materials department headed by Dr. Ramo A. Pilla, has made epitaxially grown "seed" growths like those prepared in an accompanying drawing (p. 57).

The "seed" growth has three inputs in the new transistor base each with a 6,500 ohm resistor and a fourth antenna (750 ohm) in the reflective contact. The circuit is fabricated by three successive growths on an N-type (15 mil ohm-centimeter resistivity) substrate.

In the first growth, a 6-micron layer of 1 to 3 ohm-centimeter material is grown to provide a collector region. Above this a grown on one micron 18-ohm centimeter region, which forms the base. Final growth is a three-ohm centimeter, one micron thick N-type layer from which the transistor's emitter and collector regions are etched. The structure may be welded to a header with the collector



VIDEO AMPLIFIER being investigated illustrates possible combination of semiconductor and thin-film processes. Compatible integrated circuit fully compatible to three-terminal video amplifier (right). Data can be fabricated in series of sequential steps including epitaxial growth of N-type on a P-substrate. Then additional deposition, growth of surface deposition of two layers of thin film region followed by final surface protection. In effect, processing is equivalent to steps in preparation of high-quality phase some insulator with addition of thin film deposition. Current, in horizontal stage, has gain of 25 db, response from d.c. to 100 mc.



lead through it. The emitter is etched away to leave the base and bond a lead to the base.

Resistor can be controlled to $\pm 10\%$ on the one to 10 ohm-centimeter material according to Pilla. Thickness of the emitter thin layer can be controlled to 10%. Motorola has complete facilities for epitaxial growth of silicon and germanium and is preparing a silicon wafer facility. Wafer driers have been fabricated by growing silicon on silicon on germanium.

Epitaxial Growth Process
In the epitaxial growth process part of the silicon wafer is heated and silicon is deposited on the surface. The silicon is deposited in a vacuum chamber and is prepared in a silicon wafer facility. Wafer driers have been fabricated by growing silicon on silicon on germanium.

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• **This film technique**—Building large volume reduction and transformation in microelectronics has been a problem since microelectronics began. Where as in RF circuitry, coils are accurate, they generally don't offer components. Fully supported in a 500 Ohm Navy Bureau of Weapons contract the Solid State Electronics Department has been making single flat thin coils on Ferroceram or alumina substrates in reduction values to two microhenries. Computing about 1 in. square, the 1 microhenry coils at 10 mhz have Qs at high as 25. In processing the coils and thick copper is deposited on a substrate,

etched away to form desired spiral pattern, and the spiral is etched to give a thicker coil (steps resistance down, increasing the Q of the coil).

Under the Navy program, Motorola is combining the use of flat spiral coils with leads built external using the ferrite as a substrate and as a core to have inductive and Q. The ferrite could be suitable as a substrate for other core elements as well.

Motorola also is examining thick film ferrites deposited by pyrolysis of metal-organic esters. With proper marking it may be possible to make thin film coils exceeding these ferrites.

Navy activity is focused at 1 in. and submillimeter values between 10 microhenries and a millihenry and Qs of 100 or greater. To achieve these properties, the department will attempt to make finer lines and increase the number of turns in the coil, thereby lowering its inductance.

Coil Suitability

As part of the Air Force program, the company will investigate suitability of making coils as well as LC combinations on semiconductor substrates. Inertive substrates, such as alumina, quartz (insulating slabs) also will be investigated.

• **Surface protection**—Essential to an effective integrated circuit program is the need for reducing or eliminating chemical changes at the surface of a semiconductor device, changes that could alter a device's electrical characteristics. This is particularly important in integrated circuits where numerous operations are performed in a single element. Motorola, through the activities of a group headed by Dr. Stewart A. Fletcher, has developed a method for passivating surfaces with an organic material, a modified silicon oxide (light) sensitive film up to 5000 Å.

The protection method consists of accelerated oxidation of the surface of a



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semiconductor (silicon or germanium) to thin glass 500 or 600 Å or lower temperatures than previously necessary. Flashers can be grouped together to further reduce the frequency of passivation (perhaps to 1980 for germanium). Accumulation is made possible by modifying and fabricating the network structure at the silicon or germanium dioxide glass with negative capacitance. Kautsky says accelerated glass coating under possible patented diodes with reliability exceeding that of hermetically sealed devices.

Zero Diodes

Materials is introducing a line of surface passivated zero diodes, flexible bonding member in a small group of components which have product lines of devices which rely on surface passivation alone rather than hermetic encapsulation. The zero diodes Flashers explain have been tested successfully to hermetic and specifications subjected to the usual high temperature and high humidity cycling with the additional restraint of having power applied to them during the tests.

The company claims to have baked water by passing current through passivated diodes without changing the diode's reverse current at 1000. Under vacuum bias, aged at 300 V and 1980 for 1,000 hr, passivated diodes have shown good stability of reverse currents.

• **Thin film passive components**—For several years, what is now the Solid State Electronics Department has had an extensive effort under T. Blak, in thin film passive components in addition to the recent work with updaters. Its current efforts revolve about two types of resistor-film oxide and its diodes. The oxide films are made in values from 100 to 20,000 ohms/sq. held in a 10% tolerance and produced in 50% yields by hydrolysis. Temperature coefficients: 10 to 1 kilohm are 1,000 ppm/deg. C negative. No diodes, current range in value from 10 to 300 ohms/sq. at 1% Temperature coefficients for these are greater than 100 ppm/deg. C positive.

Other Realizer Types

Other types of materials such as silicon oxide films, produced by a relatively low temperature technique which might be available in integrated circuit cases where higher temperature resistance fabrication could damage other temperature sensitive devices, in the integrated circuit, are under study by this group.

Types of capacitors fabricated as thin film, obtained in 6 volt-ohm/sq. or values 175 ohms/in. (total) and 100 ohms in 8.5 volt-ohm/sq. cm. values (20%).

The latter is given 90 to 95 or 100 V. • **Semiconductor on insulating substrate**—Under the Air Force program



MULTIPLE WAFER structure mounted on multi-layer T01 leads is one of a number of packaging schemes being considered by Materials in its completely integrated circuitry program.

both the Semiconductor Division and the Solid State Electronics Department are investigating the deposition of thin film single-crystal semiconductor on foreign (non-semiconductor) substrates whose overall structure is nearly identical to that of the semiconductor. If suitable substrates are found, then film semiconductor on foreign substrates could add a greater degree of flexibility to the choice of substrates for integrated circuits. They might provide better electrical properties for deposited passives than thin film semiconductor substrates. They would lower the minimum capacitance that can be obtained by coupling, but actual influence among components in a substrate and stable reaction of static process values to be compared. 100% electrical coupling of heat might be difficult with insulating substrates, however Solid solutions of Groups I and II salts and electrolyte could solid solutions are among the substrates Materials is looking to be convincing.

• **Packaging**—Various methods of packaging compatible integrated circuits including the use of multiple lead headers corresponding in size to those standard integrated circuit types is under study with possible single chip, or other, about overwrap, employing a multiple device arrangement along the header. The latter might permit stacking one type of integrated circuit atop the other. This arrangement might accommodate a mix of circuit as different substrate-type integrated circuits in microcircuit or substrates, others on flexible or mounting base, yet all are housed on an accepted size header made a single chip.

Forwarded packaging density for the microcircuit package at 100 ppm/cm² in 100 mils. Also a mounting technique package, but the final choice of encapsulation format and package probably will be governed largely by individual



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MANAGEMENT

New Incentive Contract Plan Advanced

Department of Defense intends to broaden its use of incentive-type contracts and has been critical of industry for its failure to provide specific cost-plus formulas that would reward above-average performance and penalize poor

In light of this finding, a response for such a nation advanced by Dr Simon Razou, vice president of Thompson Ramo Wooldridge at the American Nuclear Society Space Flight Report to the Nation takes an added interest. Myra excerpts from the speech and subsequent elaboration follow.—Ed

No one doubts that we are engaged in a massive transition to a new highly technological society. Everyone close to government-sponsored projects knows that research and development of the new has now taken over as a more dominant factor than production of the old. Look at the growing percentage of the government budget for technological projects; no matter how these projects

can be labeled as *autopoietic*, and it is clear that the complex, the firm, and the operative are replacing the familiar and the well defined. The output is characterized by a small quantity of more complex, "hetero-flowed" products, considered often better as it can be made in reasonable quantity at designs depending on the latest discoveries in science, such as those that scientific

Auxiliary Cited

Let us start by looking at this master of competition, by way of proposals for the reward of an important development project, the competition for the enviable backing, the reward rule for a number of years in an important program. Let us describe an analogy, which is admittedly an exaggeration, but which allows us to make an unsuggerated point about weekly

Many of us have youngsters who registered for geometry this fall. It is

They hoped seed corn at least that they would bear many generations, and get a good price. This will help to assure their future. Suppose that we feed horses if we look at run the best thing, even at the moment that clover is taken up not with gamagrass. But with a better natural procedure. We feed each of the children in the class going a three-minute and present to them, telling why he should never, *run* to gamagrass. This is accompanied by the submission of a two-page proposal, written by the student, telling how much he is how, and he is now he has been before him.

how many hours he intends to spend a week studying geometry, and what are

One of the proposals mentions that the student has two studies who are students of mathematics, and one quarter from a signed letter from a neighbor who studied calculus, indicating that he is willing to contribute at least as much as each of additional students. Sometimes two or three children submit a joint proposal in which they indicate that they will help each other: one from number is said to be good at posing (showing another a very neat). As a package, they propose to accept one A, and two Bs.

Of course, the parents telephone the teachers during these proposal days, and probably in fact during a good part of the summer.

Finally, the end of their three days the teacher divides on two sides the two who will receive 10, seven, 20, twenty-two Cu, six Cu, and four flaut. Five of the students will not get a passing grade, no matter how hard they work during the course that is about to begin. They will have to take payments over. But the ones with the 10 have 6 cents. Of course, if they want the teacher or his lovely ones work, they can get them out of school, and they will continue to be a third grade lower than the others. We observe, however, from the outside of the school that the teacher works very hard to help the students. There is a bit of a constant state that was made at the beginning of the course.

Some claim that this system is a good one because it makes for competition amongst the students and provides them with incentive. And indeed it does—see that thermodynamic speech, the two-page report, and the family politeness all summer. Once proms starts once the substantive part of the school year is under way, competition and incentives are relatively broad-based.

Others point out that basically there is no question in this system, because year over year there is trigonometry. During the thousandth period that opens that course, the trigonometry teacher will remember that none of the students will attend Aa and Bb in geometry. Did not even go to expectation. Their progress for trigonometry will soon be taken with a piece of salt—no, if we are talking about the same high school and if the trigonometry teacher is the same one who previously taught geometry, or if the trigonometry teacher really studies the geometry teachers.

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months, and in fact if there is a good enough system to maintain records as to correlate proposals with performance as a means of judging the next proposal.

Now, this is a fictitious high school. But in the true grading system may be in judging a student's true performance and potential. I am glad that the real high schools use the present grading system rather than the fictitious proposal system put on hold.

Current System

But what does this do to us to award major jobs today? I think this can be answered by asking a question put recently by an important member of the profession concerned with such problems. He said, "How can we get this sensitive people out of the proposal business and back to doing a job?" The answer is obtained by putting together two things: The question itself and the fundamentals of the free enterprise system.

The answer is, don't make the proposal so important in providing the return on investment. Don't assign the price on proposals, but rather on performance. For both the need of free work, and the reward for work accomplished to quality of performance, then you will find the energy concentrated there.

Let us try now to picture a new system that does just this. In the new system, each major governmental activity, sponsoring developmental work would have associated with it, reporting to its central head, a special organization which I shall loosely call the Performance Rating Group. This is not to be an ad hoc panel set up for each project. It will be a substantial corps of individuals who become expert professionals in the matter of providing actual performance ratings. They will serve on only during the working of projects, but also in the rewards applied in the work program. This group will use every source—the independent government project leads who are directing the program, the industrial contractors on that project, and often in and out of government. The Performance Rating Group will be involved in the program from its inception to completion: results, awarding and obtaining funds, performance, and ideas from every conceivable source.

It will set up initial rating factors that will keep on the entire of the developmental project for which a contractor is a group of results to be being sought. Thus, each project may be distinguished by requiring good performance in certain fields of technology, as well as in ability to make practical solutions out of numerous potential approaches.

Some tasks will require choosing a contractor with a good record for innovation, others may in place a more routine, efficient testing operation to determine the best of an approach already recognized. Some jobs will require organizations capable of spanning a variety of fields. Some will be characterized by the importance of working closely with the military, let us say, or the interdependency between technology and requirements. Others may be carried out with a definite project operation. Some projects will involve agency, where speed of attack is more important than absolute control of the number of co-workers. Other jobs may have a great emphasis on accomplishing an acceptable performance within a small dollar value.

In short, an attempt will be made to dispose the job in such a way as to make possible the concentration of performance records of candidates in effort to obtain a match between the performance capability and the project's requirements.

Next, imagine that the system has been in operation for a number of years. A substantial and large effort has been made to provide an outstanding performance rating system. On a typical job that has taken several years and a hundred million dollars, a dozen categories of performance and numerous check points and rating points in time for each of these factors have been recorded.

Rating Averages

Now, the result of this is, amongst other things, that one foundation or segment of the plan now becomes payable—namely, all contractors doing business with the government can thus establish rating averages for what might be called rating agencies. Thus, a good contractor might have a 7 or 8 rating, while a poor contractor might have a 3 or 4 rating, or even a zero rating. Let us assume in general that the center point of profit expectancy when a job starts, and might also influence the additional fee up or down which the contractors might expect to earn during the program. Therefore, a contractor whose performance rating is good knows, upon receipt of a job, that he has coming a 7% for which might perhaps go up to as high as 14%—though it could also go down below 7, if his performance during the course of the work is warrants, while a contractor with a rating of, say, 3 might be able to bid, for an up to as high as 6% or 7% and no higher, or it may again drop down to zero.

During the competition for award of a new program, an analysis of the nature of the job and a study of the detailed record of performance of contractors will constitute two of the main government criteria which prior to calling in the candidates.

In most of the large developmental

projects, the specific technical ideas proposed, now so frequently offered to play a major part in the pricing, and sometimes allowed to make its dominance there, will in the new system be reduced to a rather minor influence. So will the cost estimates. After all, even those contractors with large, active programs and unsurpassable large active budgets, will be required to submit proposals may put into the proposal open bids rather than large amounts of their own money, still and up depending less than 1% of the cost been on the proposal that will be awarded the job. Thus, for a hundred million dollar program lasting several years, a major contractor will rarely trade with a figure as \$1 million total awarded prior to contract. If that 1% is enough to make a major contractor in awarding the work, it is the going the positive guide for a semester of one hundred times based on the work done during the first day's class. This is especially objectionable when it is realized that of the leading contractors, the very best one from the standpoint of doing the other 99% may be much too busy on active projects now to finish to go to that 1% best effort at this point. Furthermore, it has become a widespread fact that the extent for judging the 1% as to worth of technical ideas as leading estimates are not available and will not be used a much greater fraction of the work in class.

So, during the competition phase, the contractor with an established high rating by the Performance Rating Group, based on its detailed records of performance, is at a great advantage. In winning a competition for difficult, advanced developmental work, performance should count much more than price.

It is clear at the outset that no area has been set up in which the contractor is to be involved in the contracting process. The problem is too complex. Acceptance by industry and Congress could not be immediate, even if a plan were proposed that is far superior to the present mode of operation.

Nevertheless, certain actions could and should be taken right now.

Study Needed

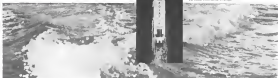
One lead of action is to begin an effort to study the problem. Another is to make some small studies where it already appears to be able to do so because the benefits would appear to be great, or the cost may not.

Under the first task—that of studying the problem seriously—one or two full-time assistants for this purpose should be brought into each agency which puts out research and development contracts. Ideally, these should be selected from among those already capable in the field of performing



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wards and development within the present government structure and who are expert in the workings of that machinery. These jobs would be to try to assess the many ways of implementing a true performance-measuring system or some other improved system.

It is probably possible to start experimenting with a timing system. A timing contract, even large and somewhat small, could be selected for this.

Another specific action that could be taken at once is the designing of a new and published category of R & D projects with some immediate changes in the procedures for contracting for this category. The category would be for those projects that are considered somewhat speculative, i.e., where the following kinds of questions are especially tough to answer:

- Can technology really offer a solution to the particular requirement?
- If so, by what technical technique?
- When might it be expected that an answer will be reached?
- How much might it cost?

Then, for this category, the Department of Defense announces that the job will be assigned not by the conventional proposal competition, but by a capability competition alone in which the contractor's proven past ability to handle jobs that are believed to be some what like this and the resources that he now has available will be the key factor. This makes sense, of course, only if the government announces that it has decided that it can afford to assign to this job for the next year a certain amount of money, this money to be spent in exploring the area by a contractor who is believed to be best suited. Any contractor who comes in with a proposal to do this exploration at less than this price, at a later go-ahead would be declared out of order.

A final recommendation for immediate implementation is to choose certain contracts and, with the concurrence, of course, of the contractor who is carrying out the contract already, or who is about to be awarded a contract not yet begun, announcing a new kind of incentive fee system.

As an example, the contract might be awarded on a maximum base fee, say a few million dollars. Or, if the job is already in progress, it would be continued on a 4% fee in place of the usual 6%...7% or 8% fee. However, if it is understood by the contractor (who becomes a willing guinea pig for the experiment at least financial risk) that an extraordinary effort will be made by the government to assess his performance and that, based on the quality of performance, he will be awarded an additional fee. This could perhaps be up to... 12%. Then, the contractor can finish with... between 4% and 12%.



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THE SCENE AT GRUMMAN AS VIEWED BY

THE Reliability Engineer



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Type A4040



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